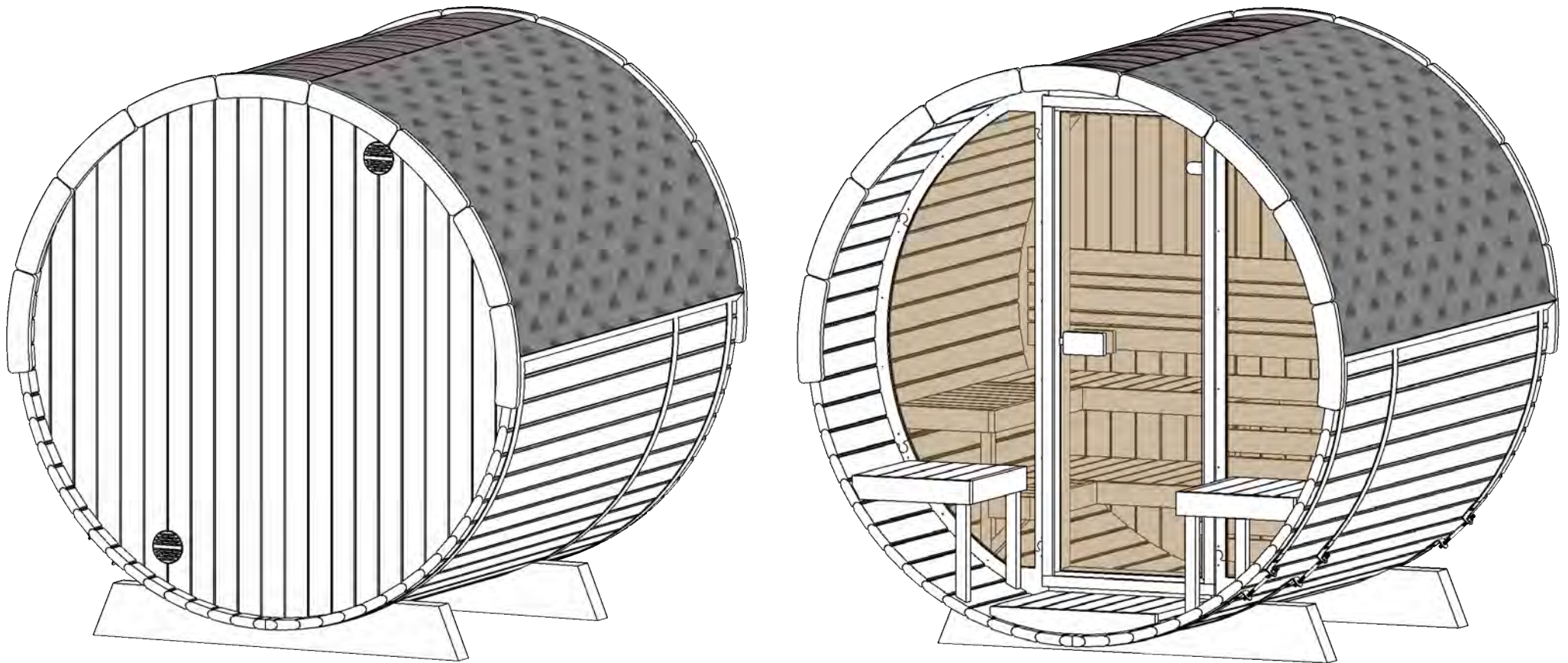


FINSAUNA®

Reviva 400P Barrel Sauna With Porch 83D" x 95H"



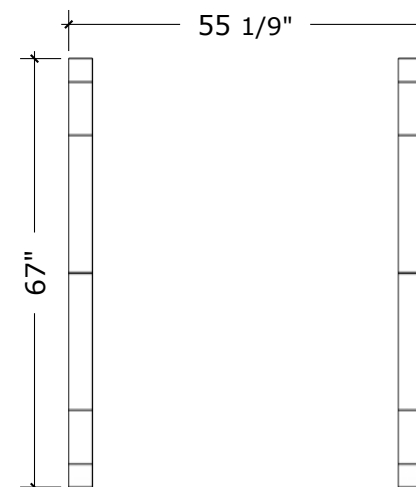
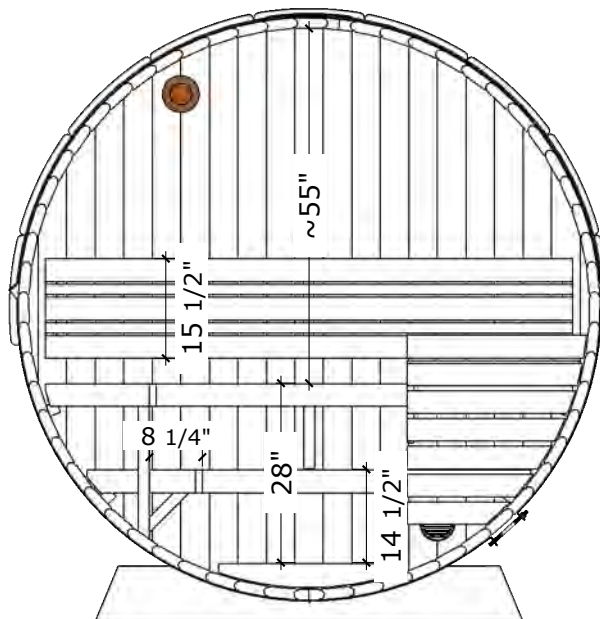
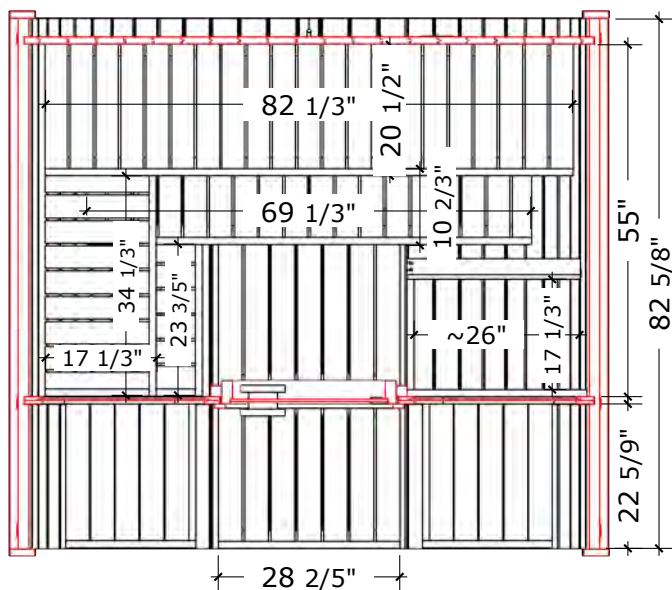
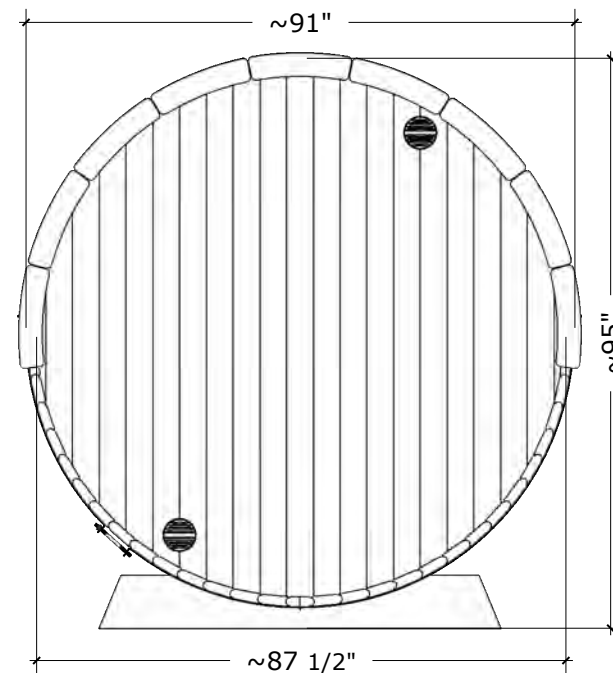
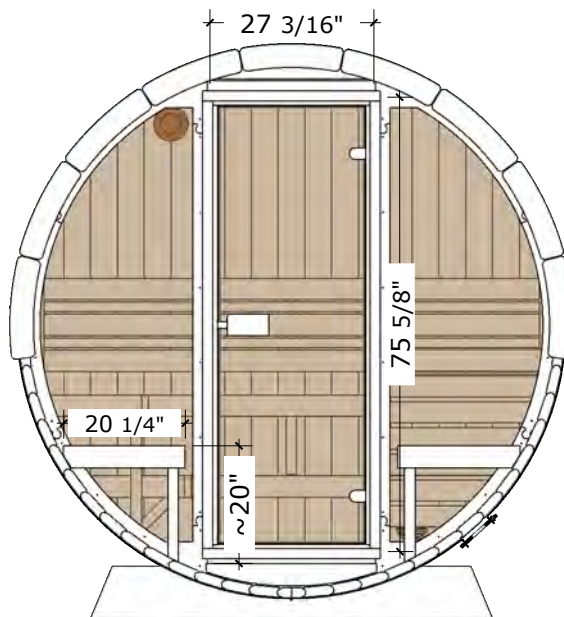
Note: Please read manual before construction

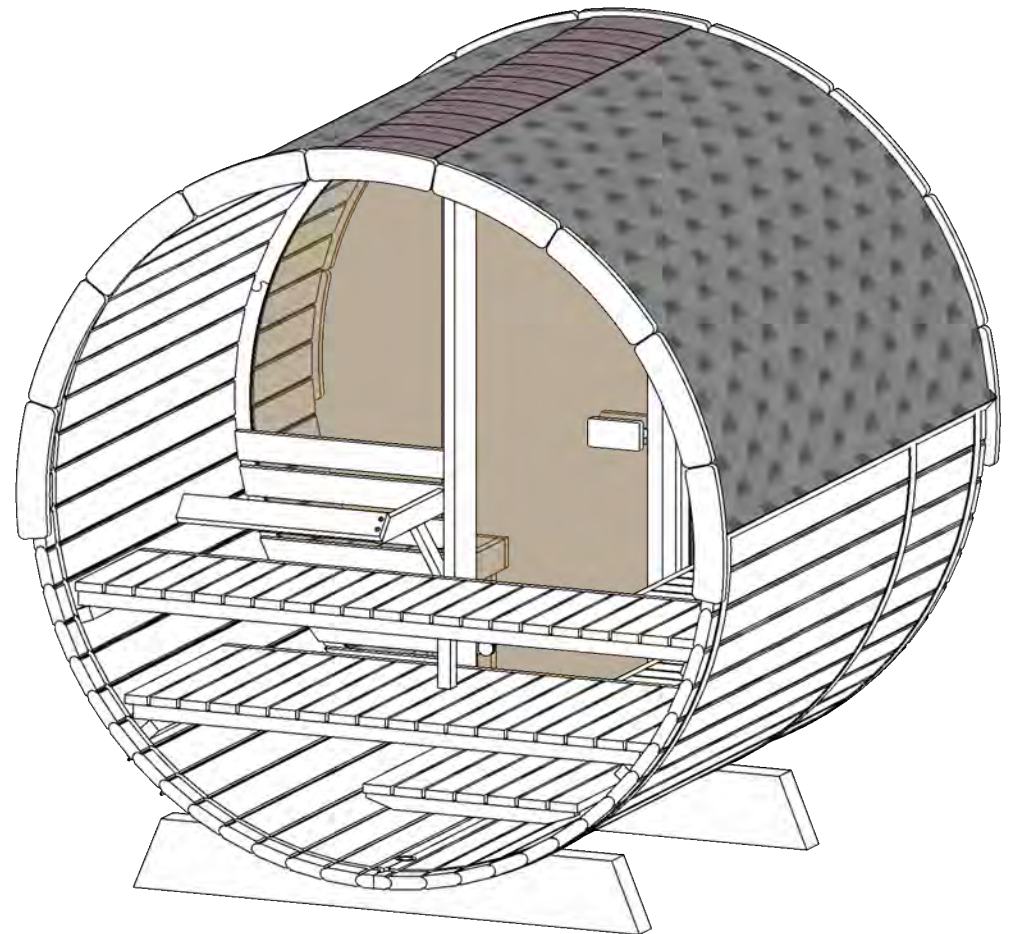
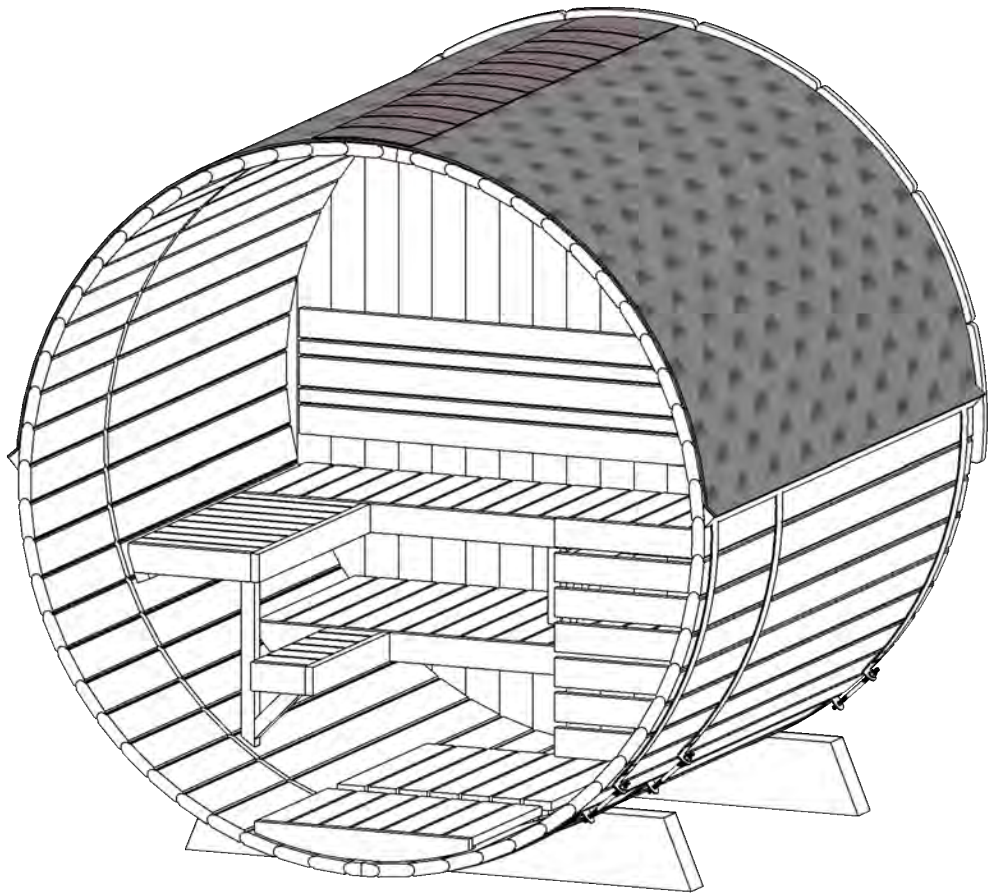
REV: 1.0_10/2025

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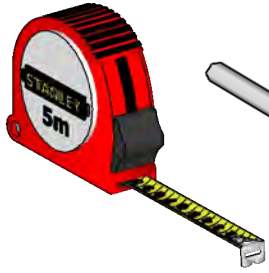
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



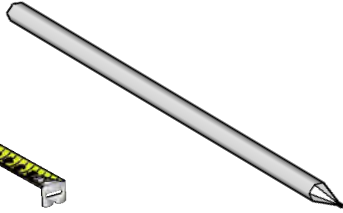


1880 lbs

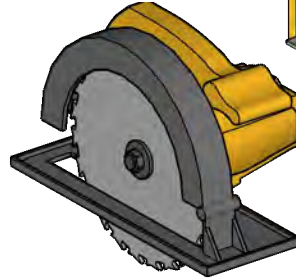
Tools needed



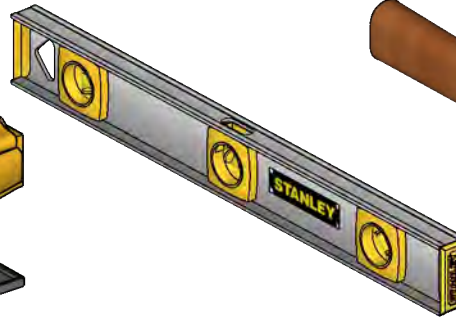
MEASURING TAPE



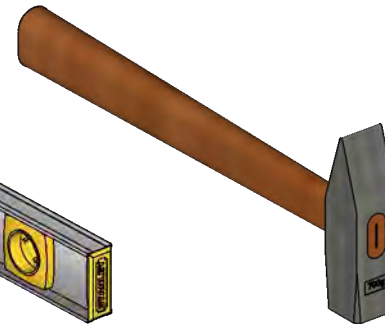
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CIRCULAR SAW



LEVEL



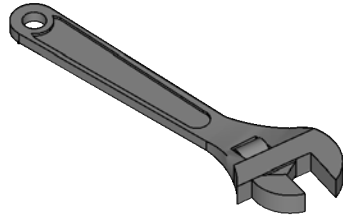
HAMMER



EXTRA HANDS



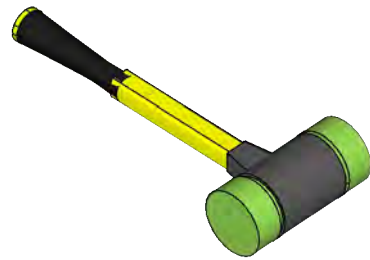
DRILL



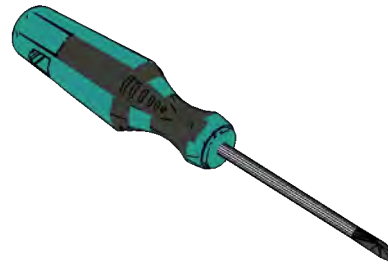
CRESMENT WRENCH



UTILITY KNIFE



RUBBER Mallet

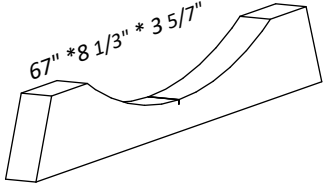
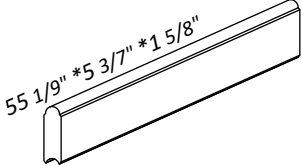
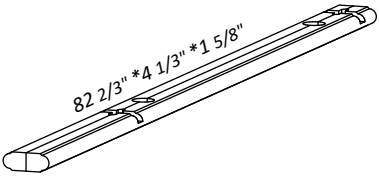
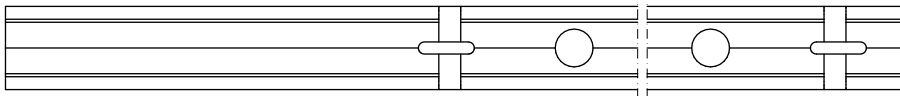
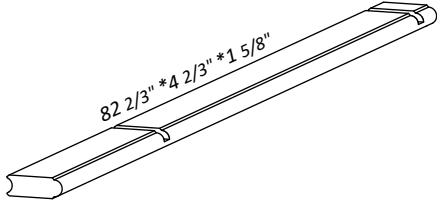
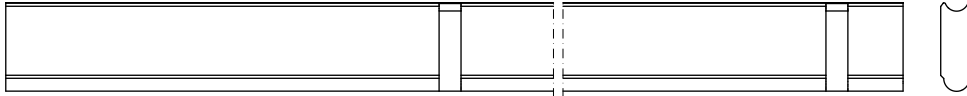
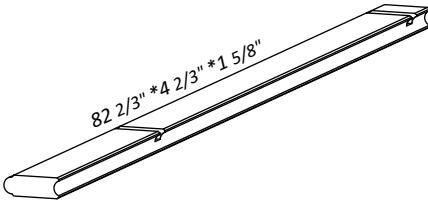
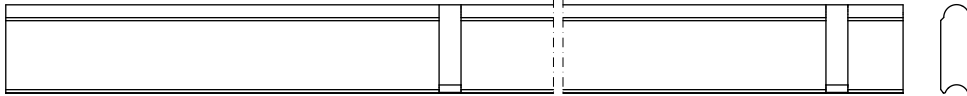
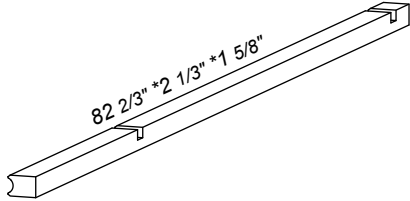
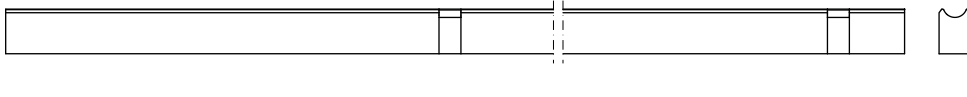


SCREWDRIVER (HEX4)

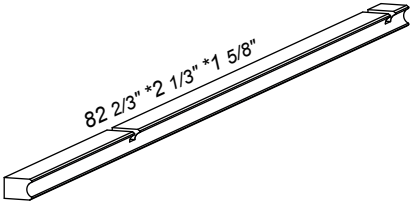
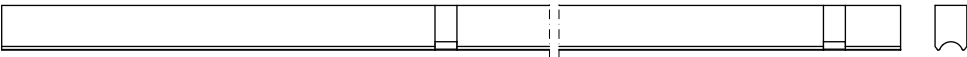
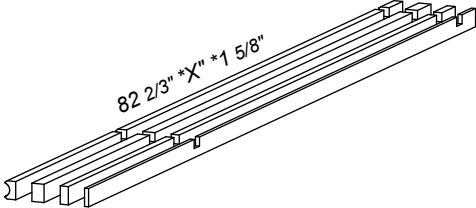
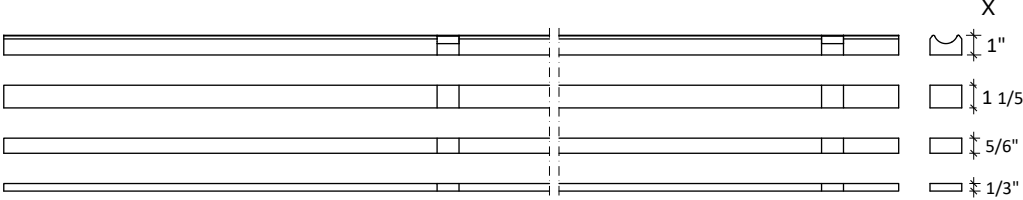
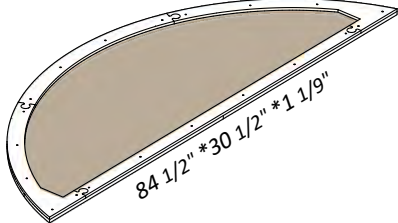
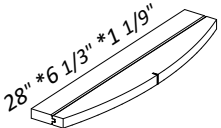
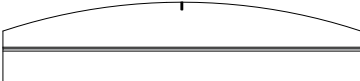
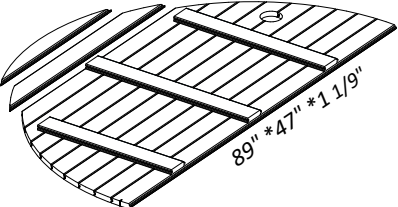
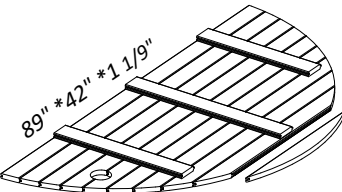


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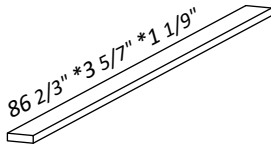
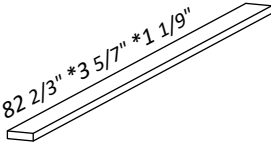
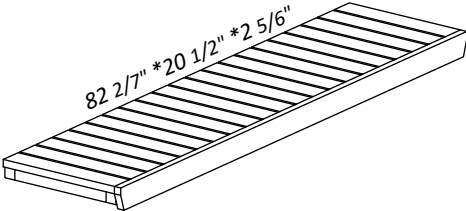
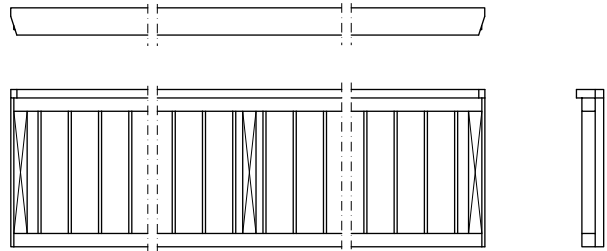
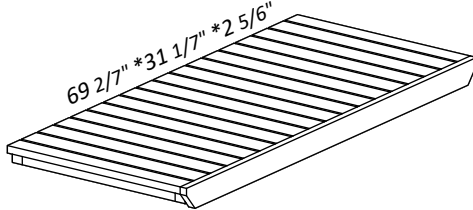
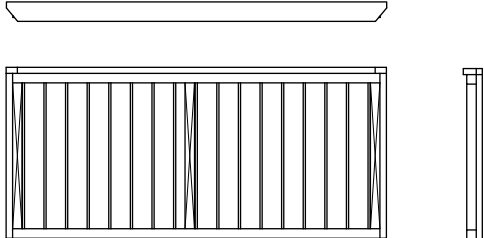
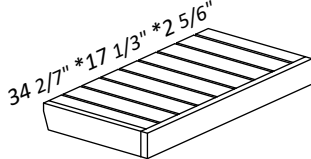
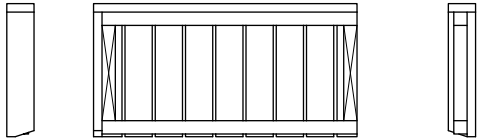
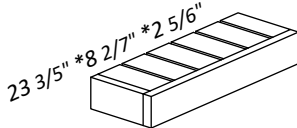
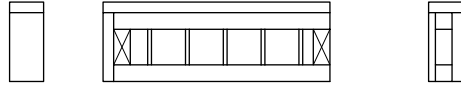
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Part 1 Article. 2-KJAL-226_MU	x2		
Part A Article. KSTL138/1400	x2		
Part 2 Article. 2-TSTL110/2100-01	x1		
Part 3a Article. TSTL117/2100XP	x33		
Part 3b Article. TSTL117/2100XV	x34		
Part 6a Part 2 vastaspool Article. TSTL59/2100XLP	x1		

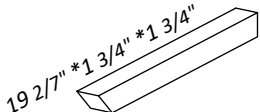
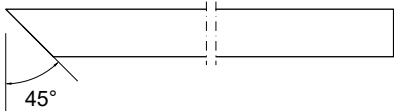
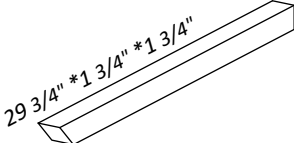
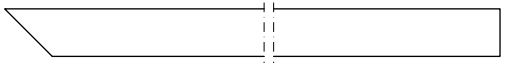
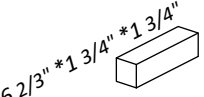
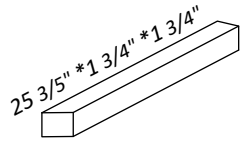
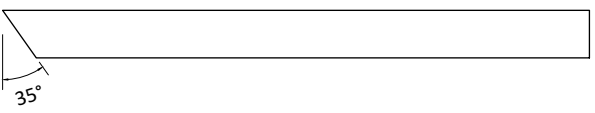
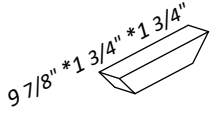
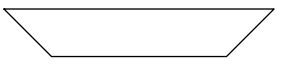
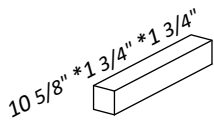
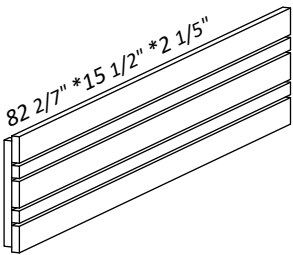
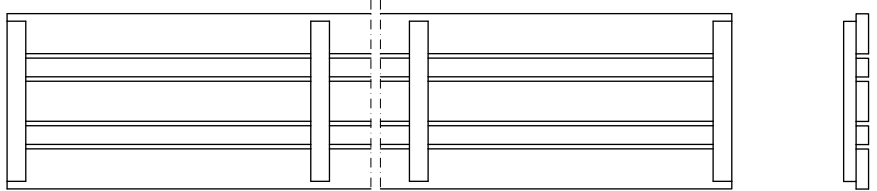
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Part 6b Part 2 vastaspool Article. TSTL59/2100XLV	x1 		
Part 6c/d/e/f Lõigata ühest STL-ist. Article. 2-TSTL117/2100XL	x1 		
Part S Article. 2-26KE-PR12/15_MU	x2 		
Part T Article. 2-KSL28/160/710_MU	x2 		
Part Y1 Article. 2-T26PT/28V	x1 		
Part Y2 Article. 2-T26PT/28P	x1 		

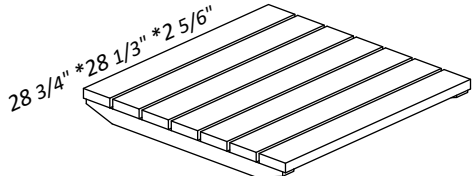
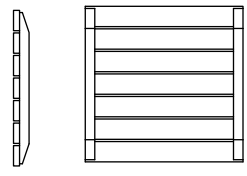
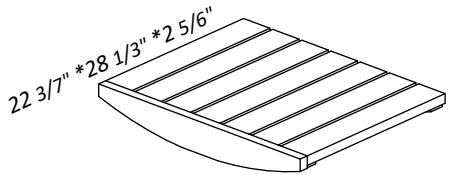
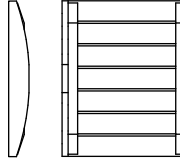
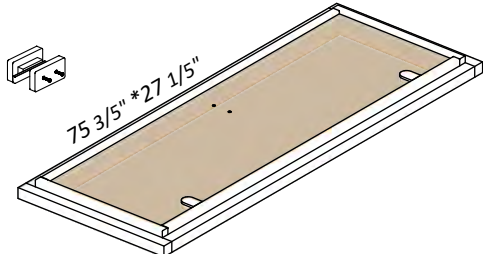
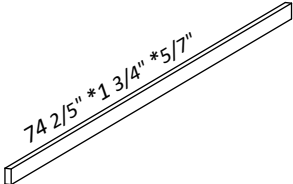
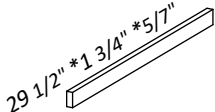
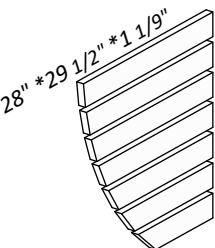
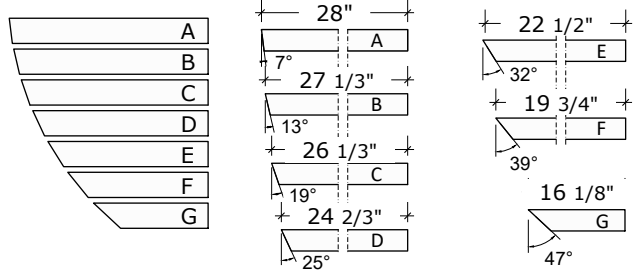
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Part U2 Article. KTL94/2100	x1		
Part 10 Article. 2-TLA520/2090	x1		
Part 11 Article. 2-TLA791/1760	x1		
Part 12 Article. 2-TLA440/871V-01	x1		
Part 13 Article. 2-TLA210/600V	x1		

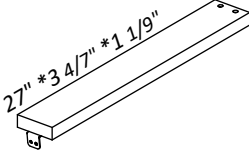
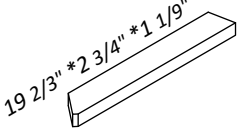
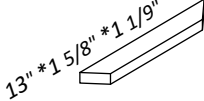
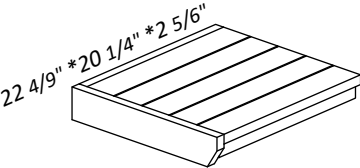
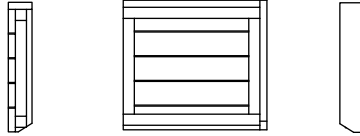
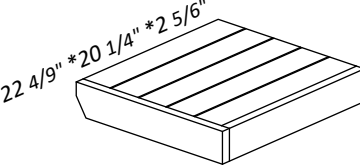
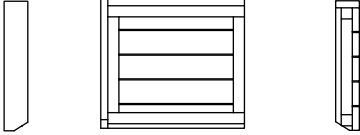
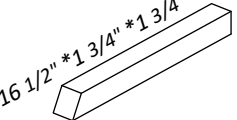
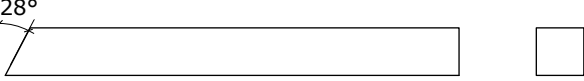
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THP44/490XP			
Part 11a	x2		
Article.			
THP44/755XP			
Part 10c	x1		
Article.			
THP44/170			
Part 11b	x1		
Article.			
THP44/650XP			
Part 11c	x1		
Article.			
THP44/250XP			
Part 10b	x1		
Article.			
THP44/270			
Part 14	x1		
Article.			
2-TST394/2090			

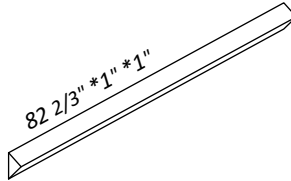
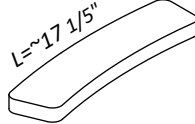
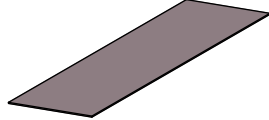
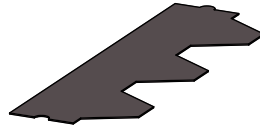
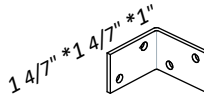
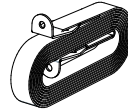
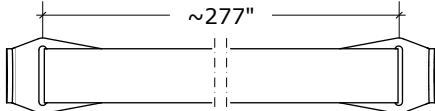
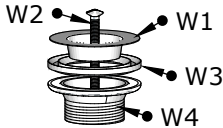
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Part 16a Article. 2-TPO720/730	x1		
Part 16b Article. 2-TPO720/570	x1		
Part 21 Article. 2-D690/1920PR8M	x1		
Part 21a Article. KHL44/1890_MU	x2		
Part 21b Article. KHL44/750_MU	x2		
Part 17 Article. 2-TPI710	x1		

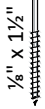
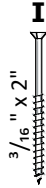
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Part 15a	x1		
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Part 15b	x1		
Article. TLAV70/500X			
Part 15d	x1		
Article. TLAV42/330XP			
Part 15c	x2		
Article. KI-LEK15			
Part 24a	x1		
Article. 2-TTE514/570P-02			
Part 24b	x1		
Article. 2-TTE514/570V-02			
Part 24c	x4		
Article. THP44/420XP			

Details list 7/8

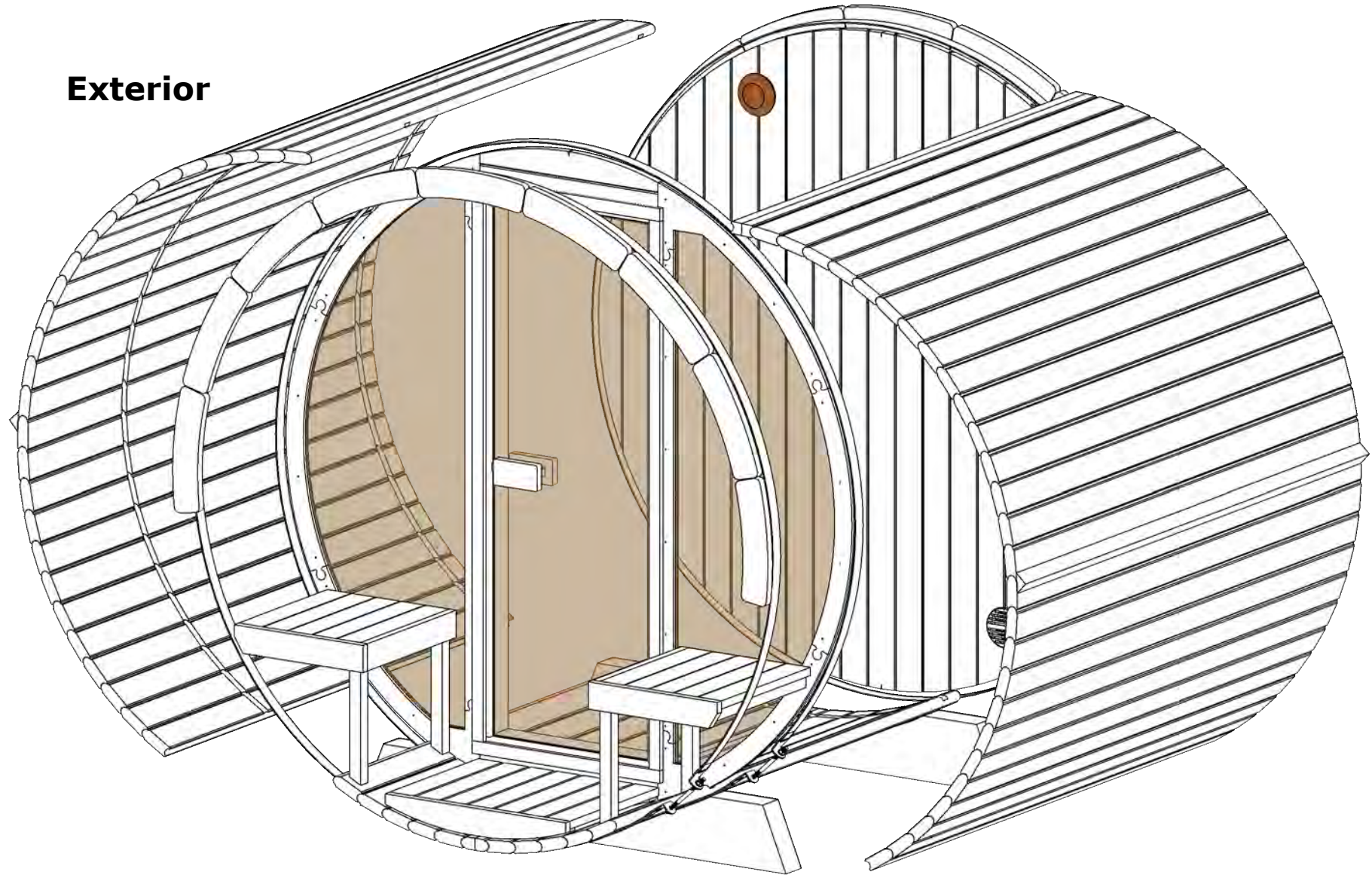
Part 22 Article. TSTL50/2100X	x2		
Part 25 Article. OL-20/437_MU	x18		
Part N Article. KAT-HAR_MU	x9		
Part O Article. KAT-SIN_MU	x69		
Part V Article. KI-VIN-25/40/40-ZN	x4		
Part A Article. 2-VITS7040-KLZN	x3		
Part W Article. MU-TRAPP	x2 kmpl		
Part G Article. MU-VENT-PU	x1		

Details list 8/8

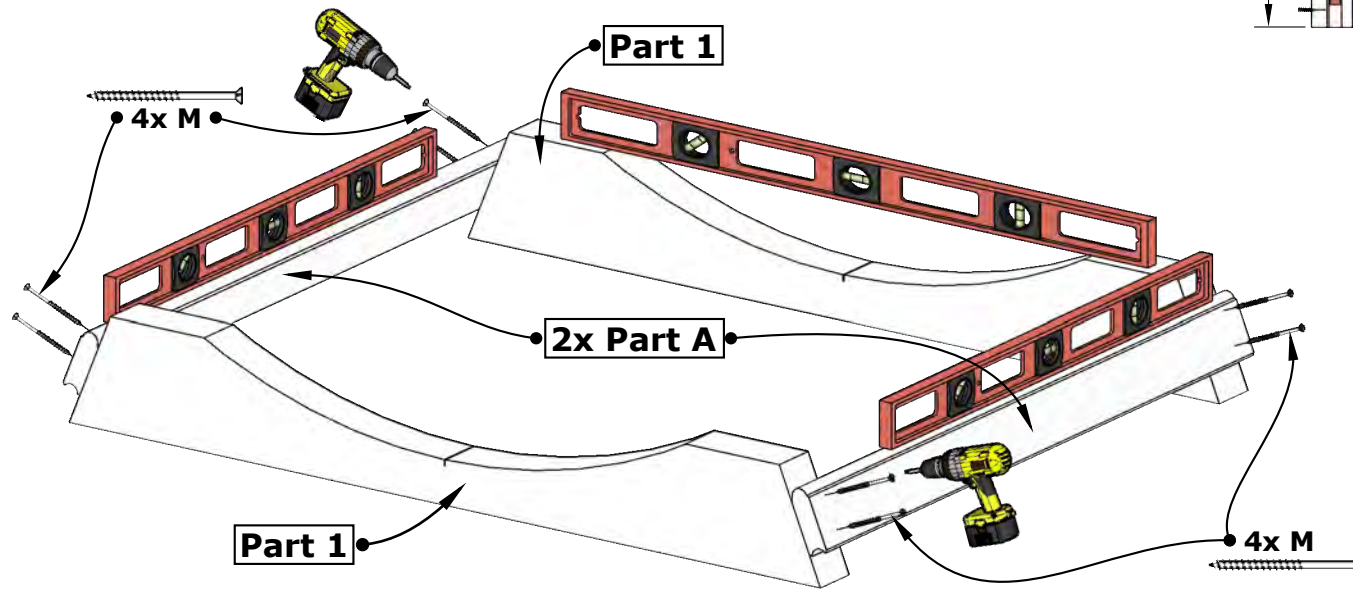
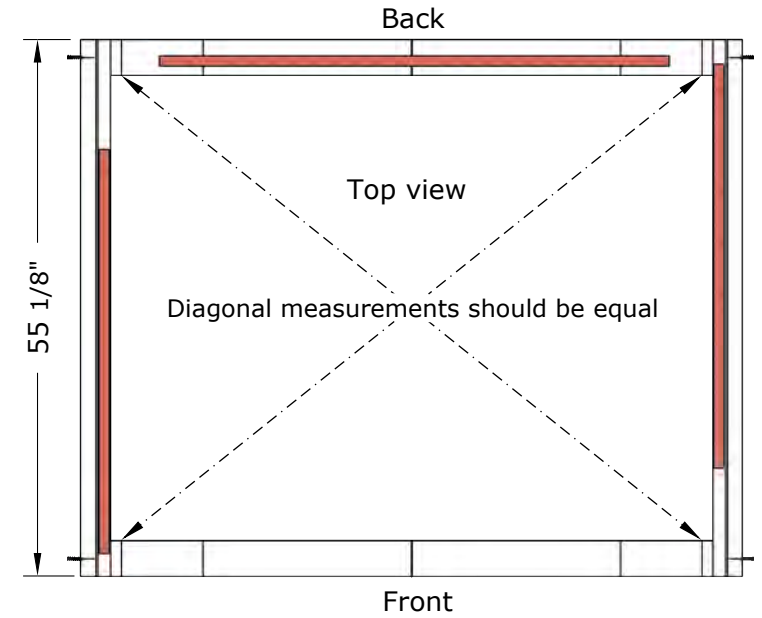
Part F	x3																										
Article. MU-VENT-ZN-MUS																											
Article. KI-KERL-12-RV1	x3	 D x2		 E x2		Article. KI-USA-125-220M																					
		 C x1		 Bit PH2		 Torx bits T10 T15 T20 T25		 L ~420						 K 1/8" x 1 1/4" (Black) x20		 J 1/8" x 1 1/2" (Black) x25		 J 1/8" x 1 1/2" x25		 I 3/16" x 2" x50		 H 5/32" x 2 1/4" (Black) x70		 H 5/32" x 2 1/4" x200		 M 3/16" x 3 1/2" x90	

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

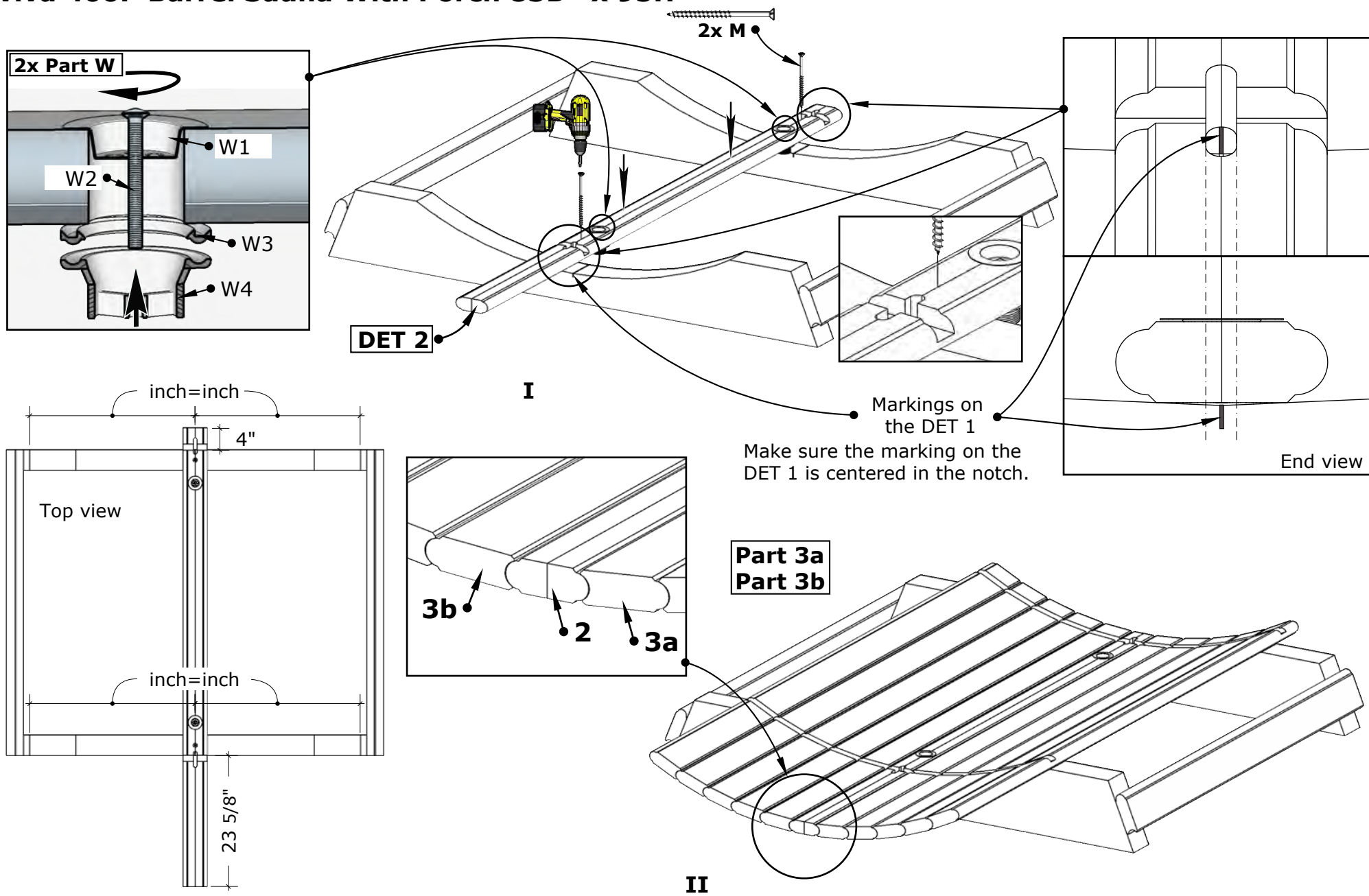
Exterior



Reviva 400P Barrel Sauna With Porch 83D" x 95H"

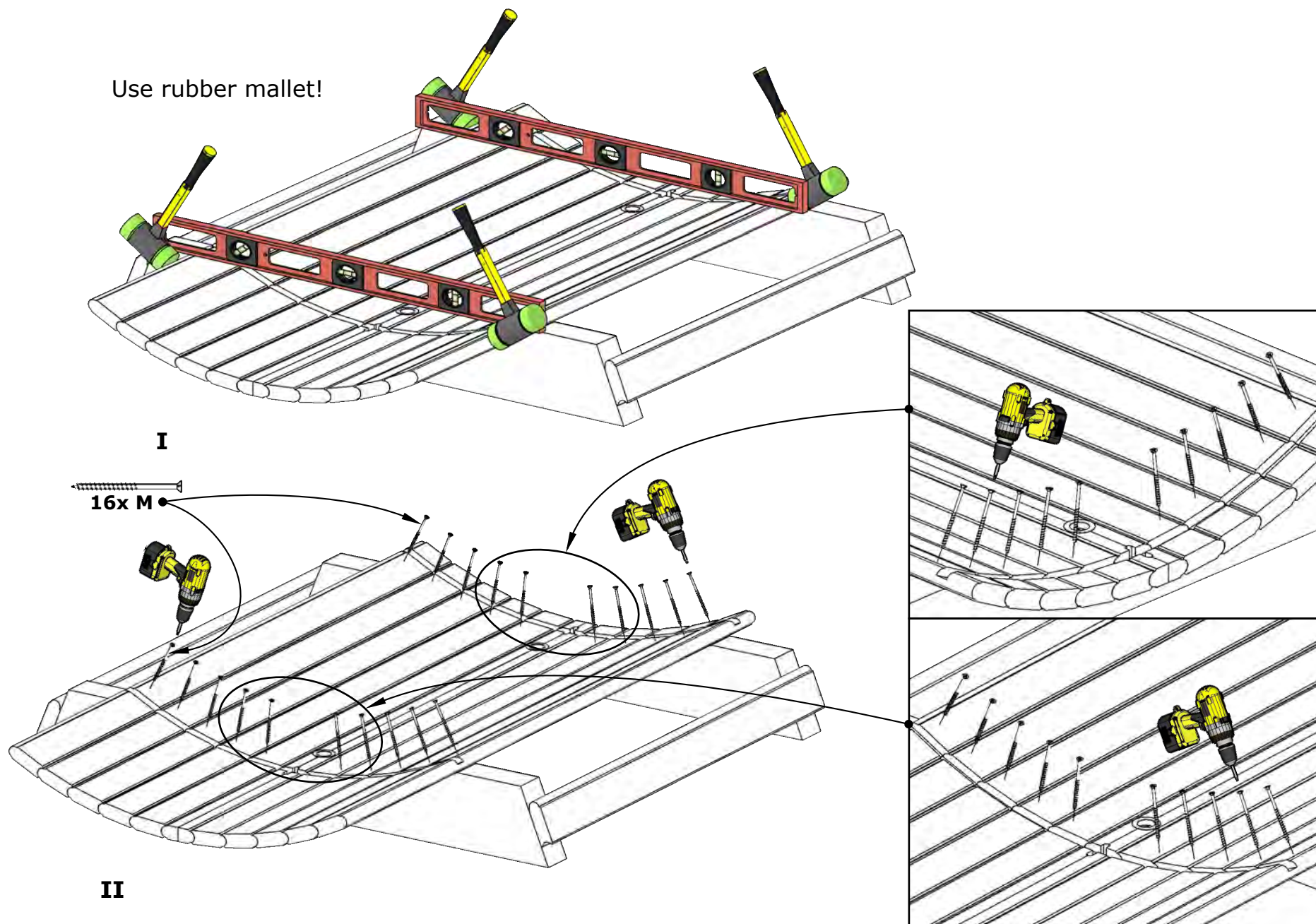


Reviva 400P Barrel Sauna With Porch 83D" x 95H"



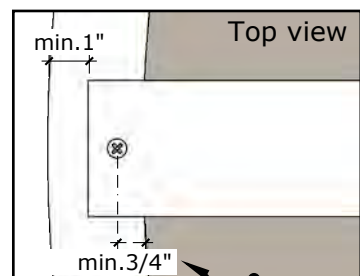
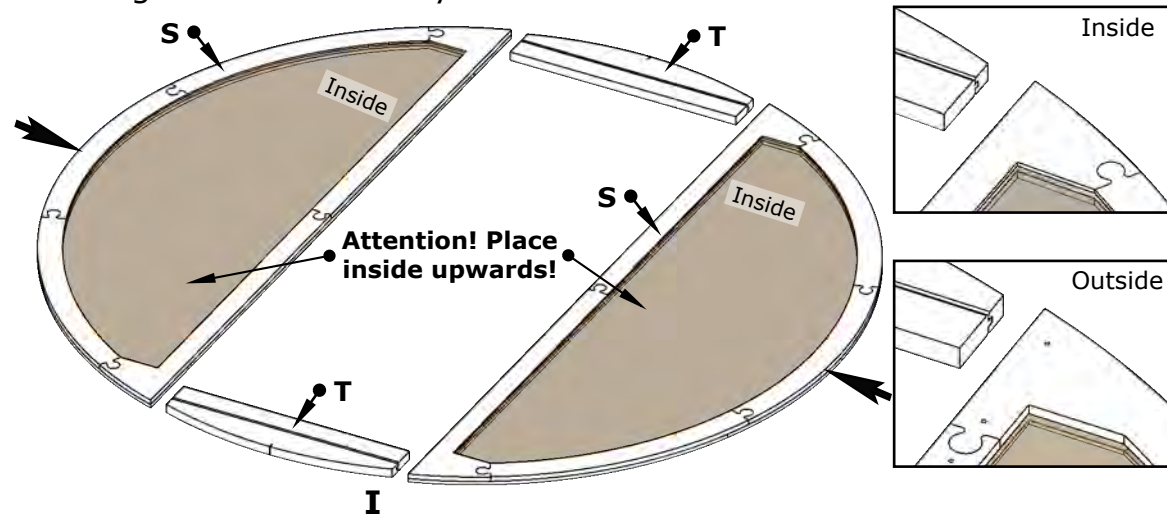
Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Use rubber mallet!

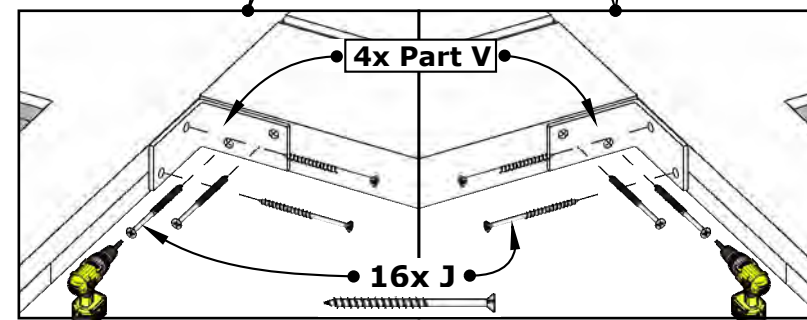
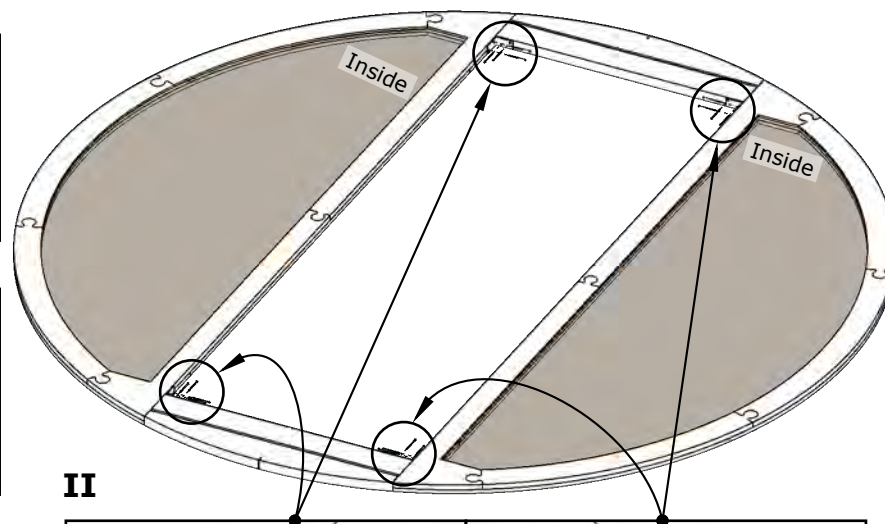
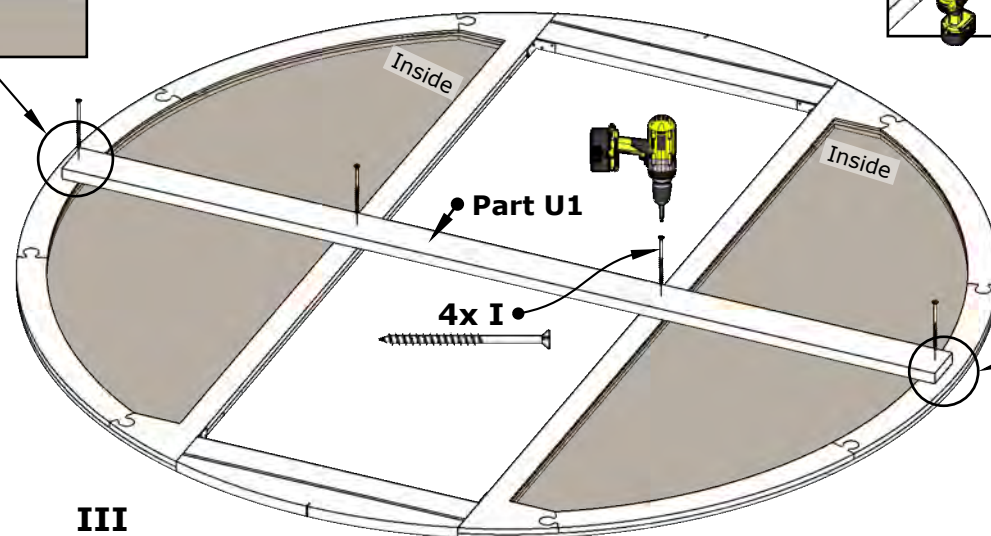


Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Front glass-wall assembly



Attention! Be extra careful to not hit the glass!!!

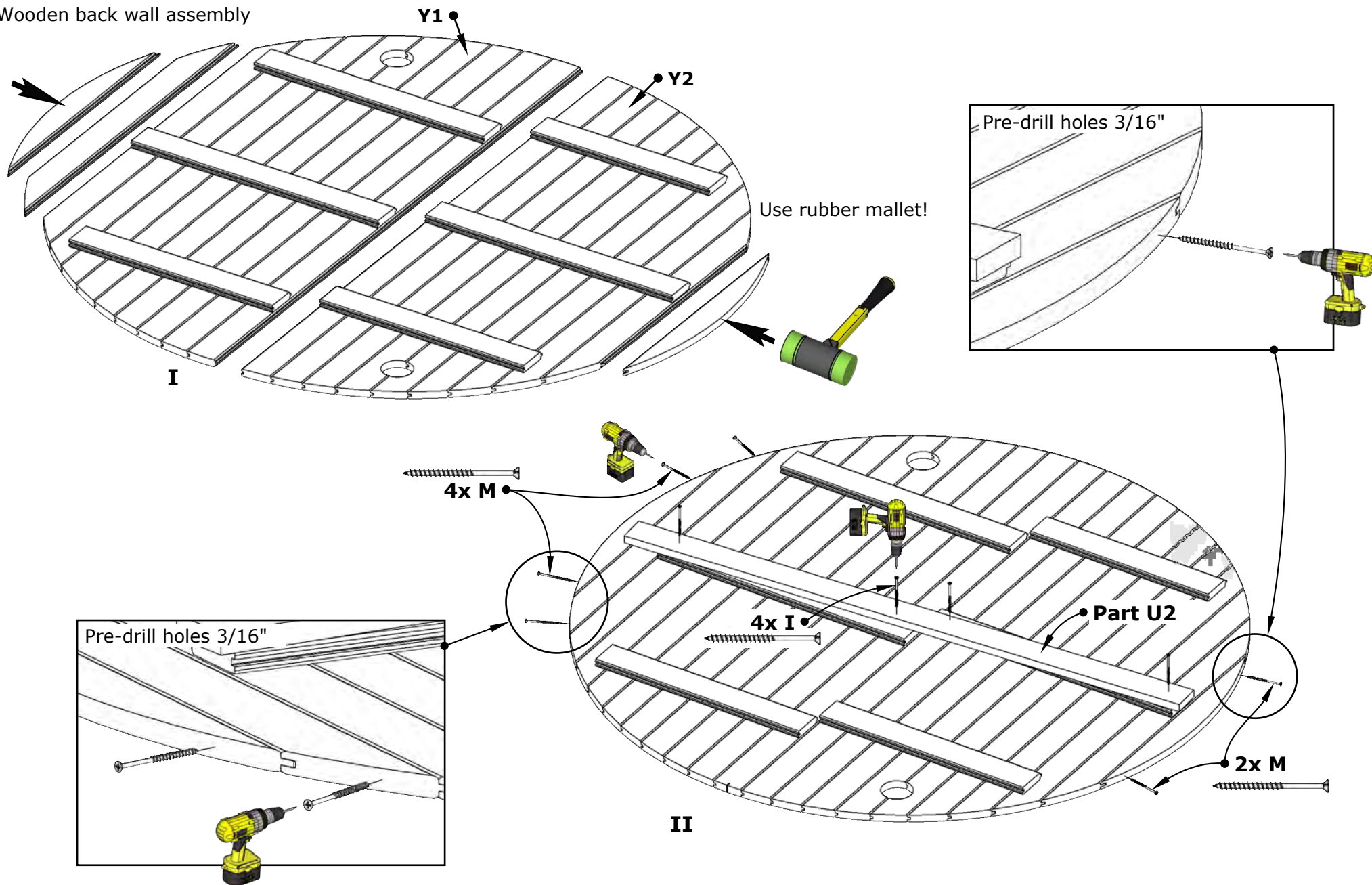


Attention! Be extra careful to not hit the glass!!!

III

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Wooden back wall assembly



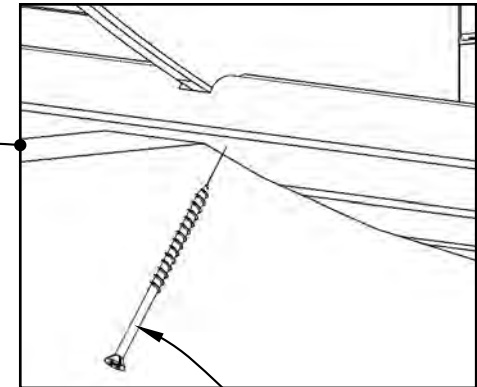
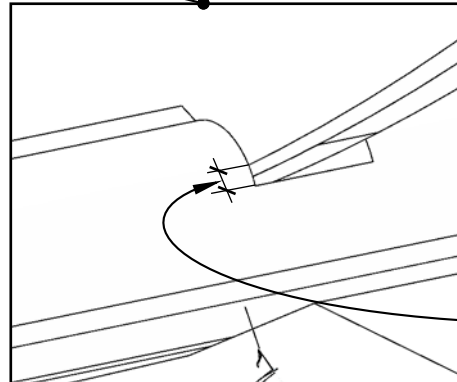
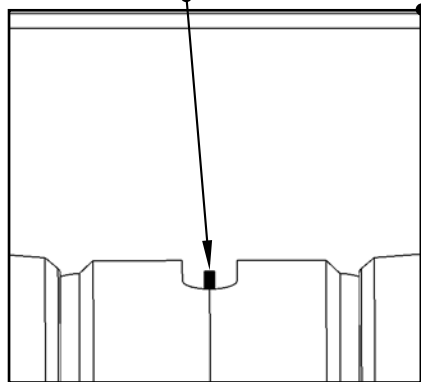
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



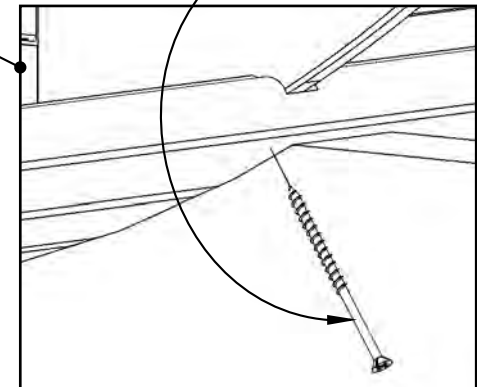
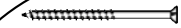
Use waterlevel

• Part U1 inside

Make sure the marking on the wall is centered in the notch.

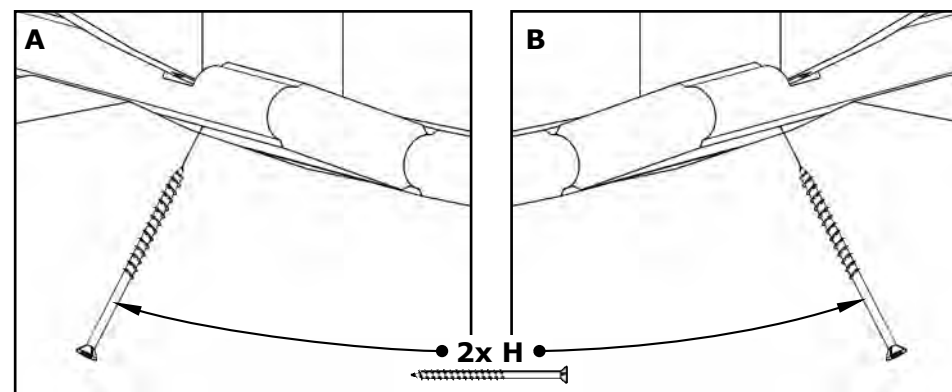
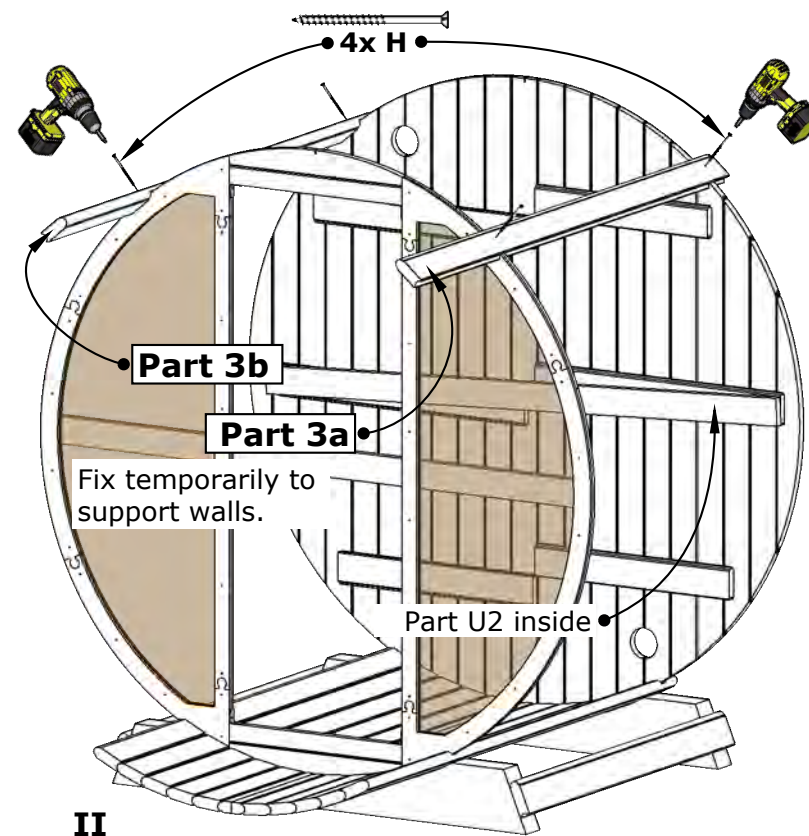
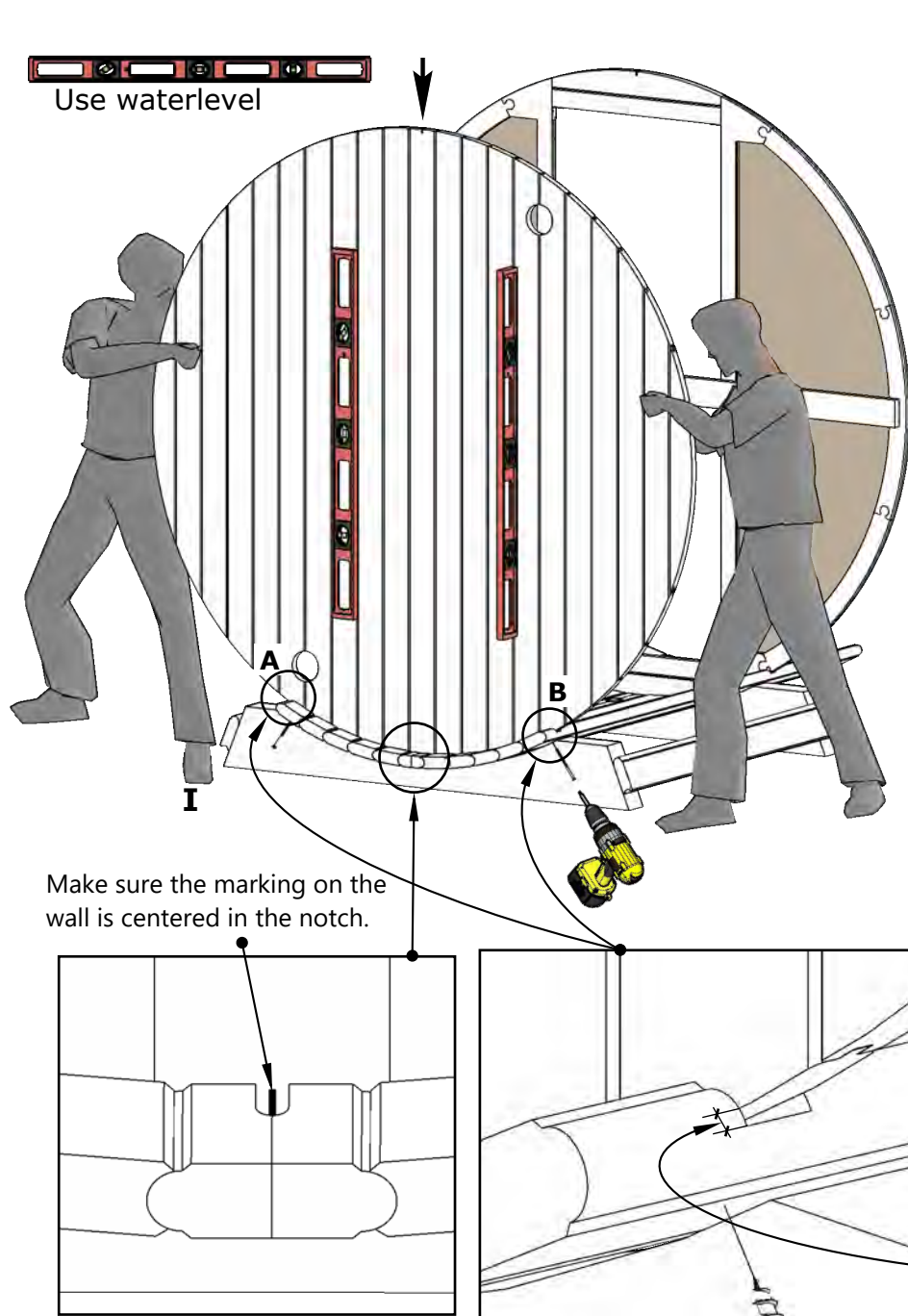


• 2x H



IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

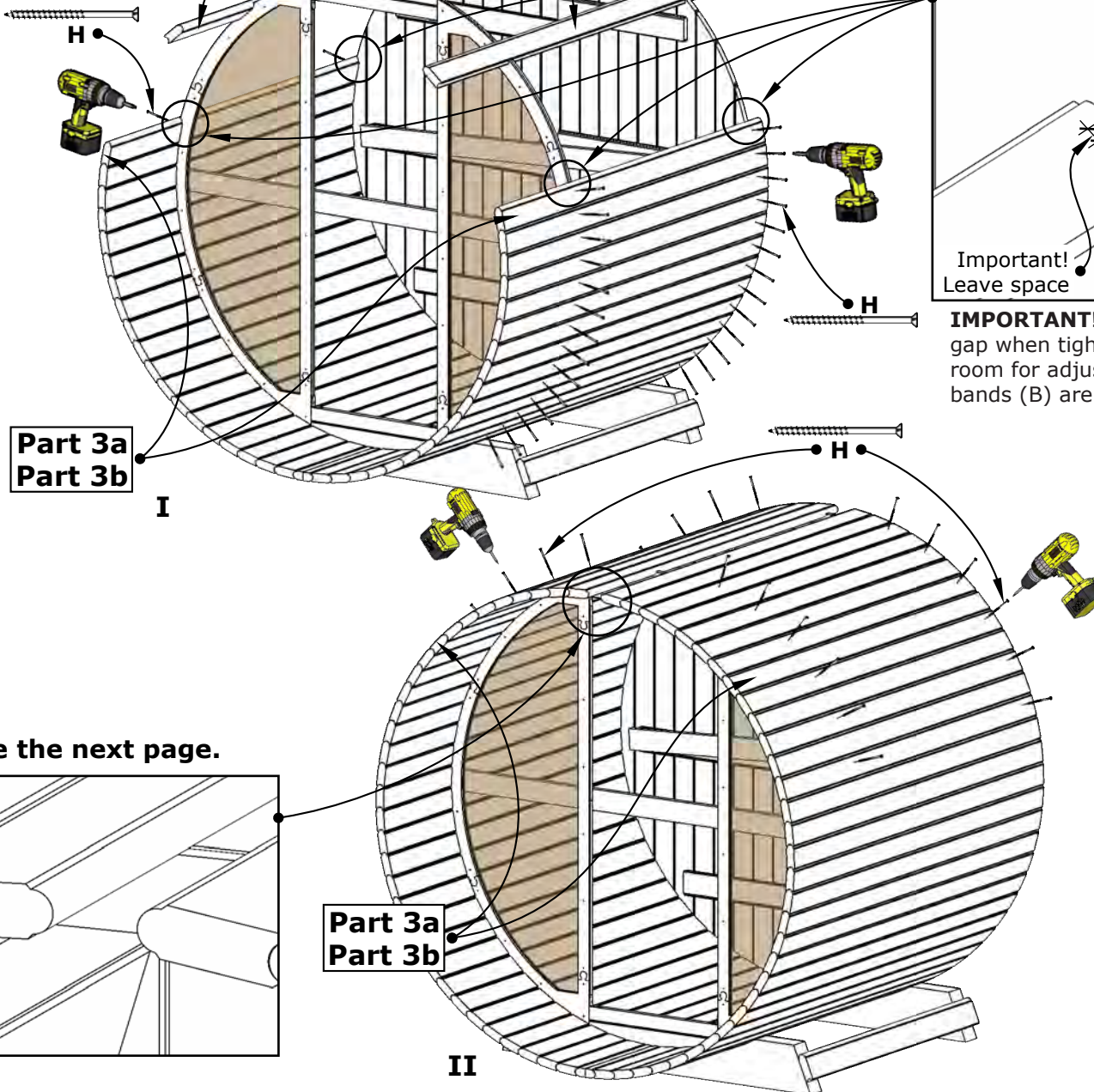
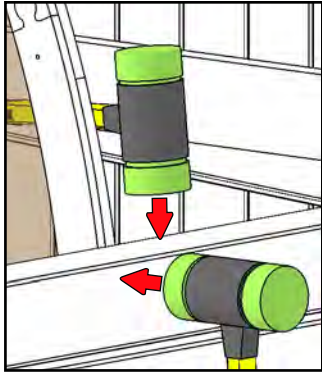


IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Remove Part 3a/b from their temporary positions and use during the next step.

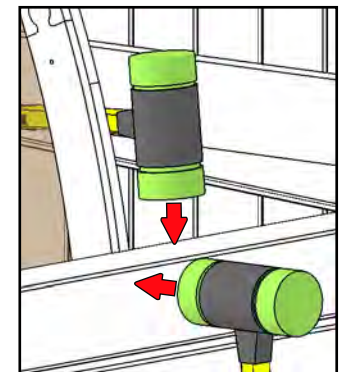
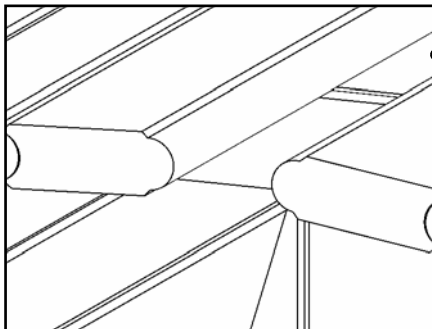
Use rubber mallet!



Important!
Leave space

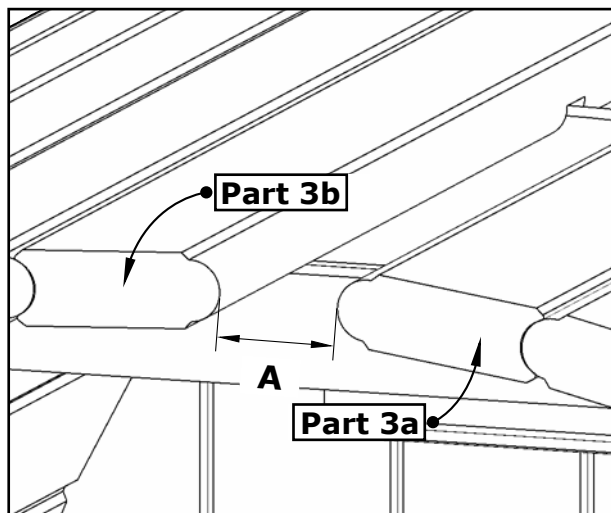
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

See the next page.

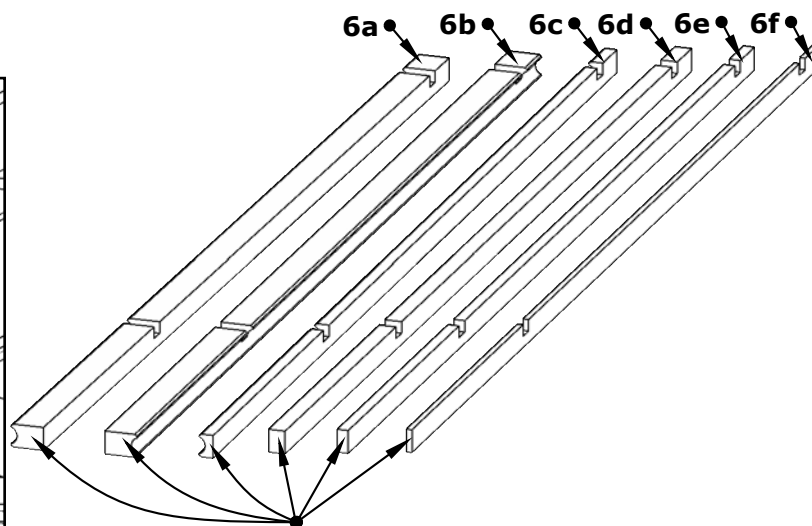


Use rubber mallet!

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

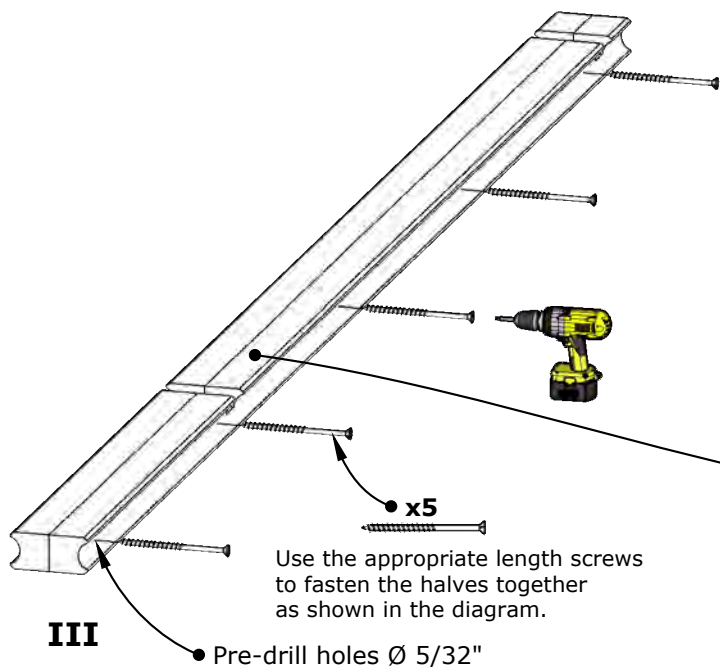
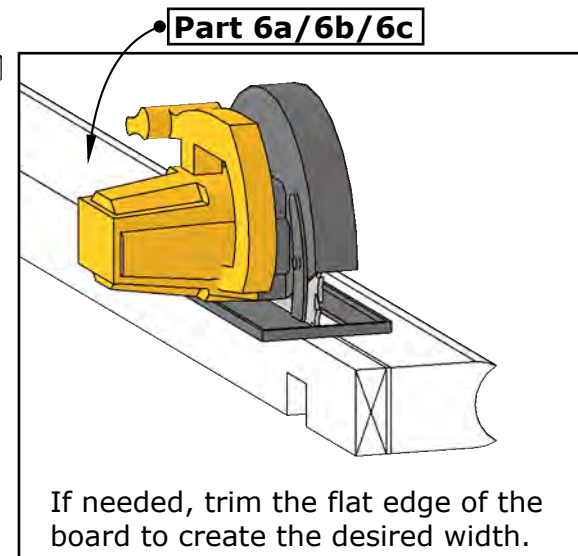


I



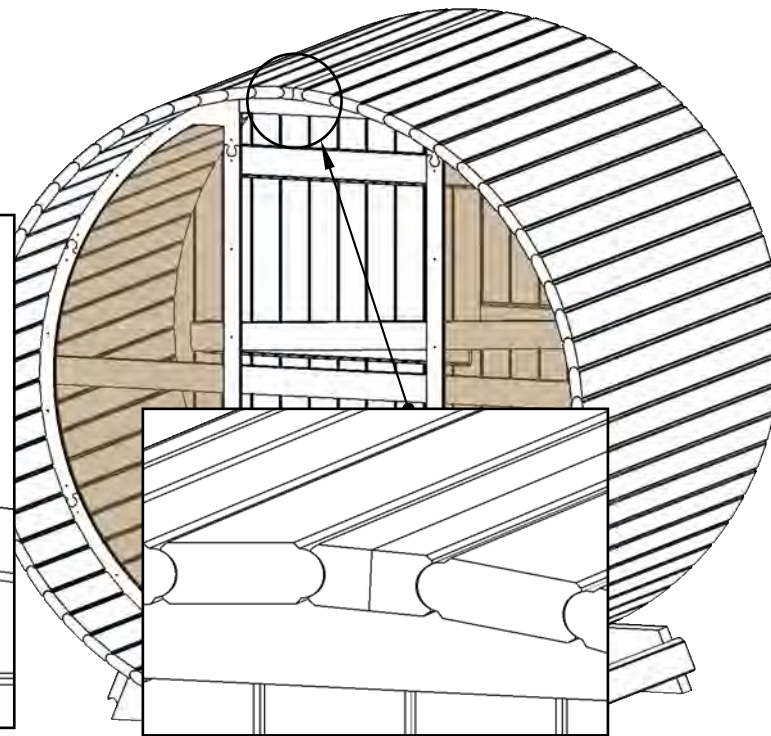
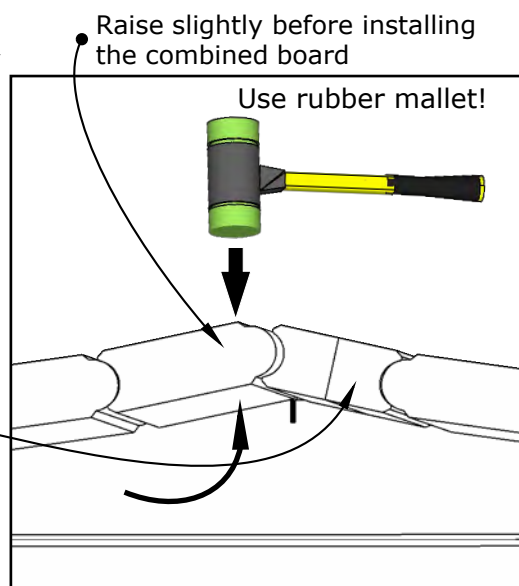
II

Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



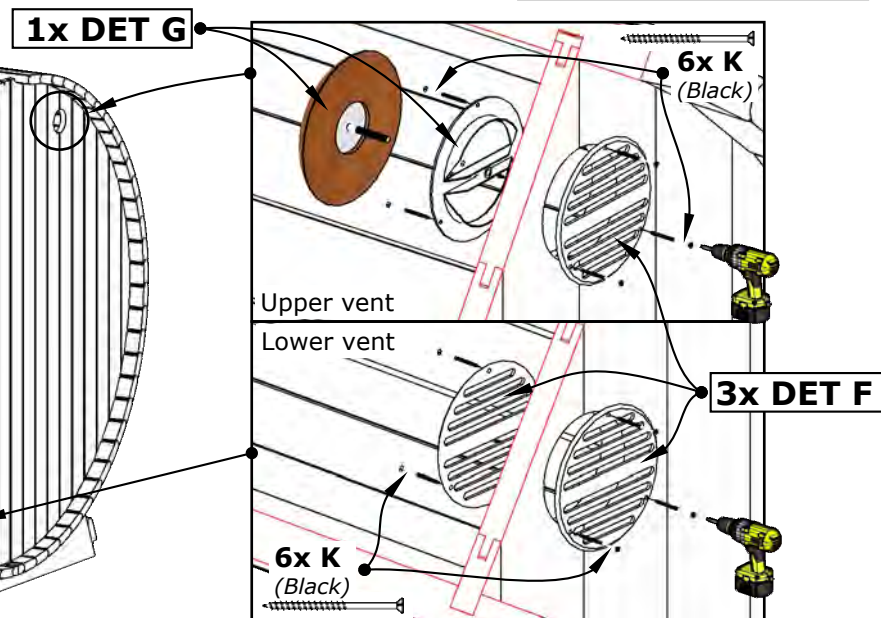
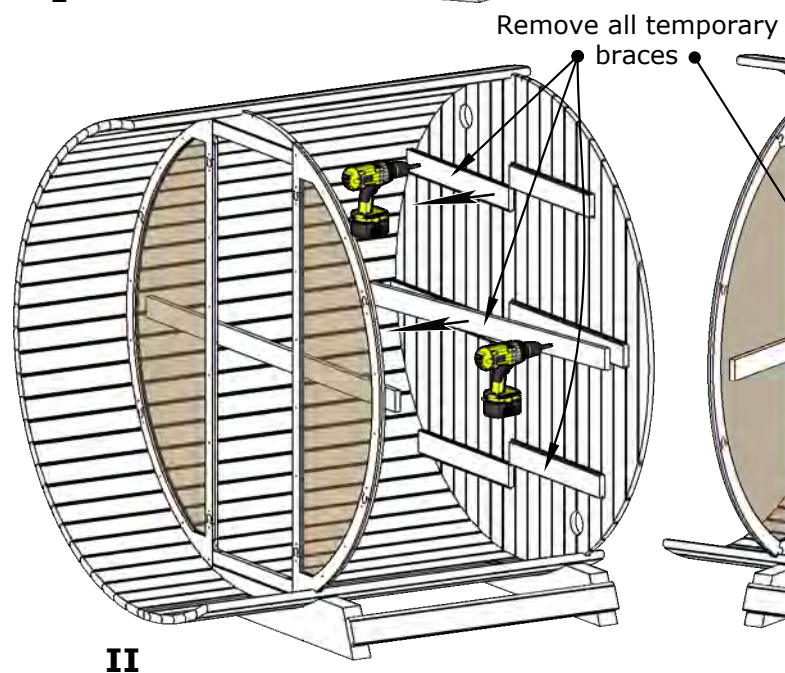
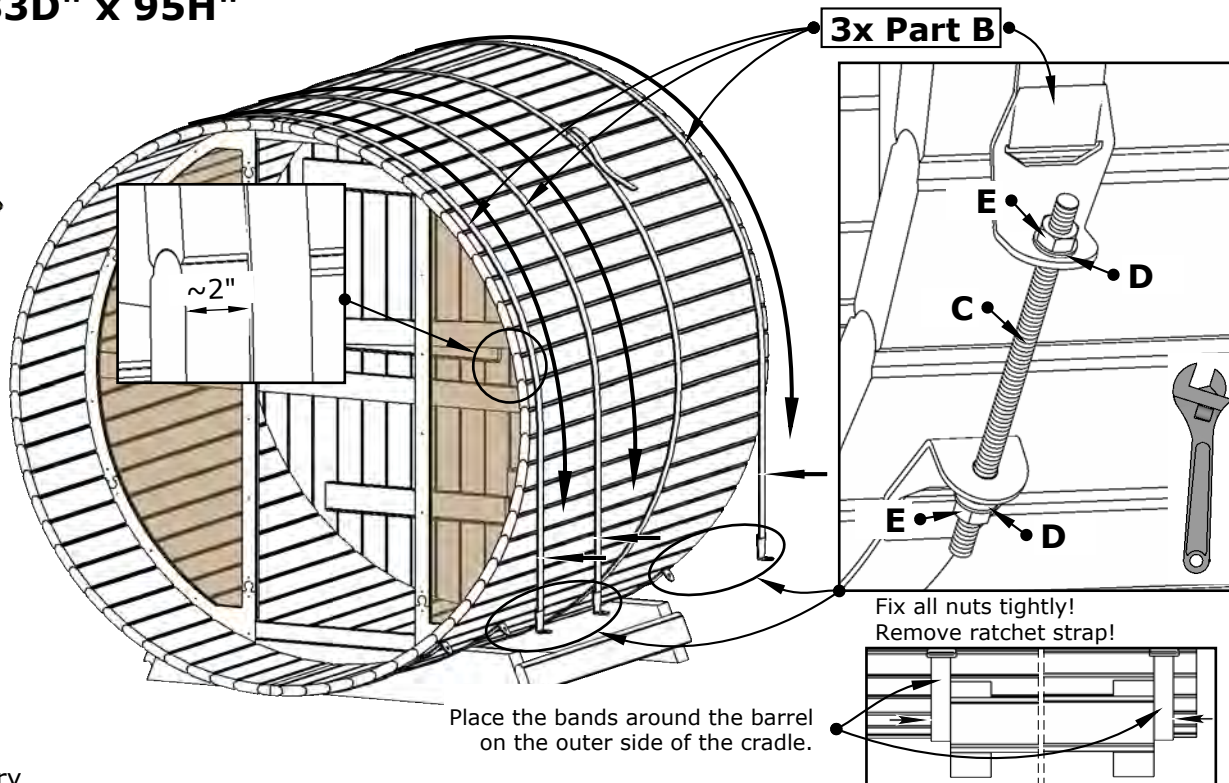
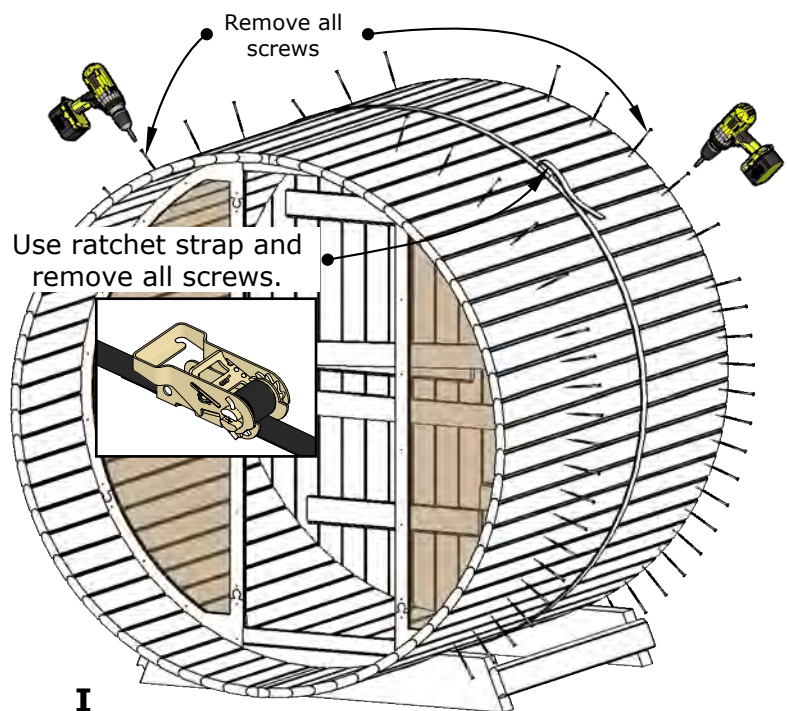
III

• Pre-drill holes Ø 5/32"



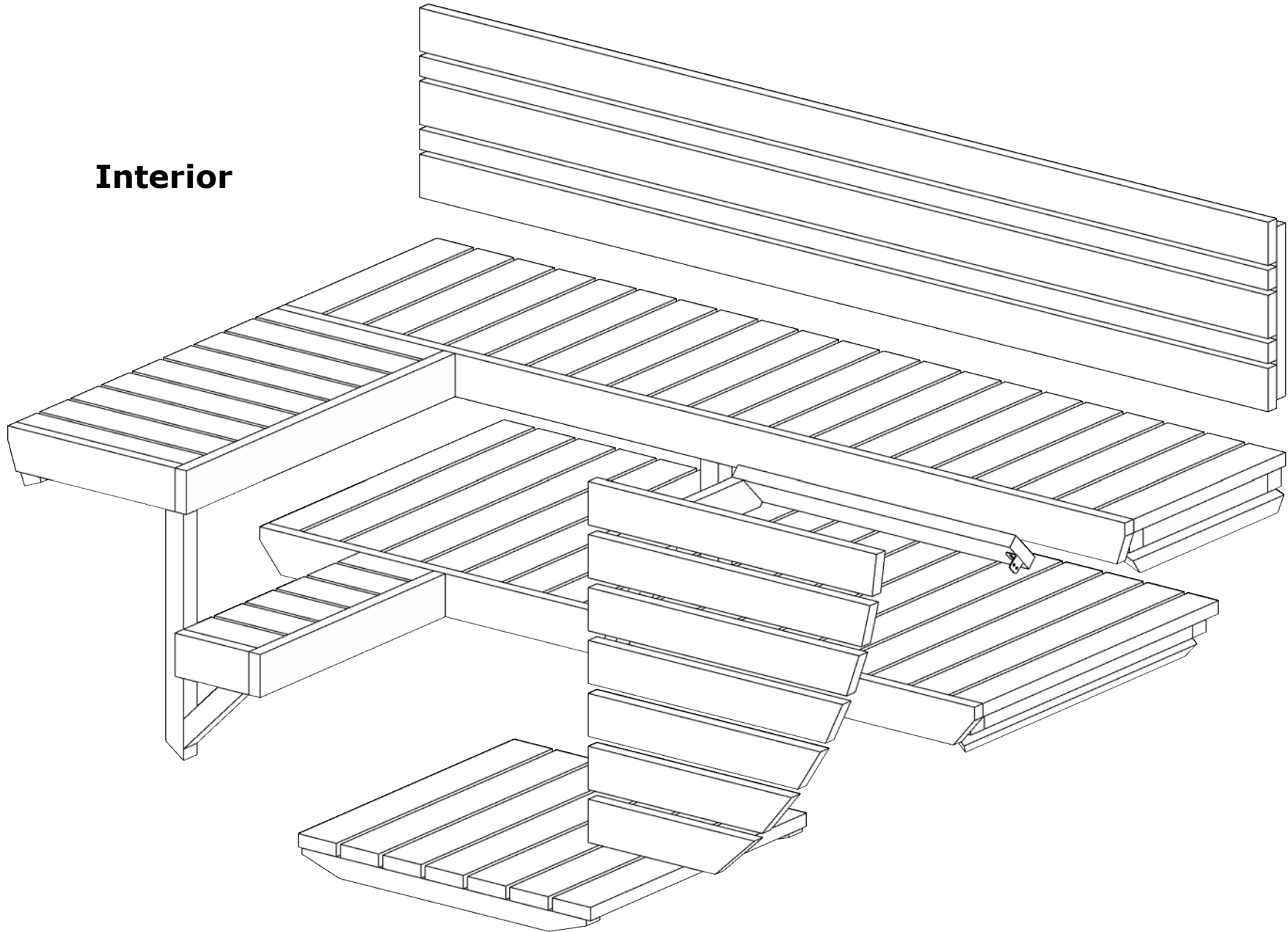
IV

Reviva 400P Barrel Sauna With Porch 83D" x 95H"



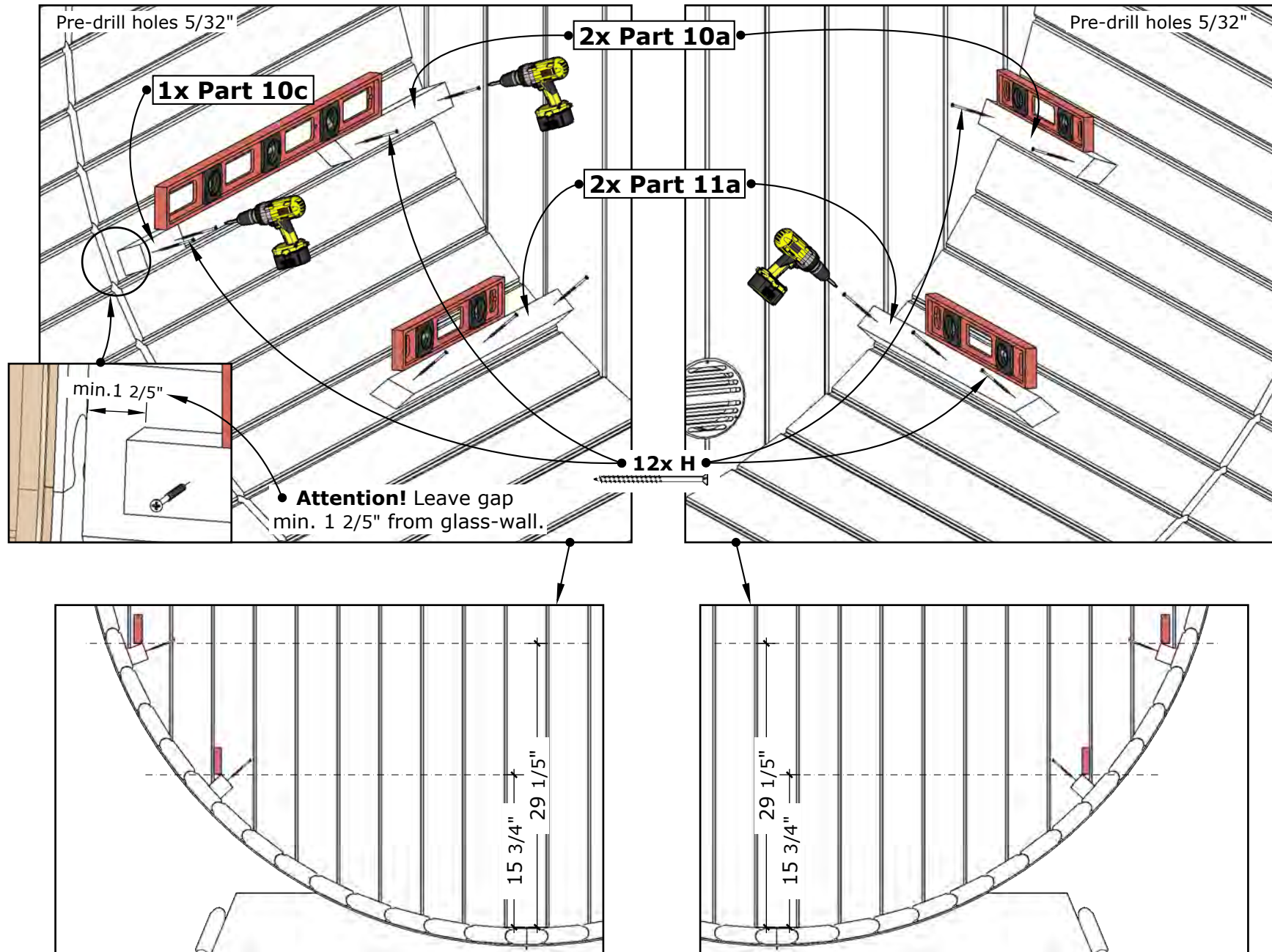
Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Interior

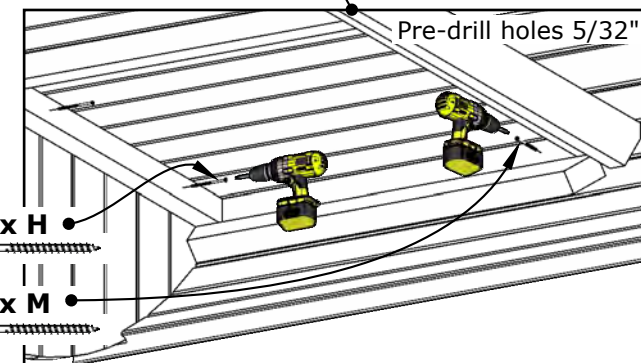
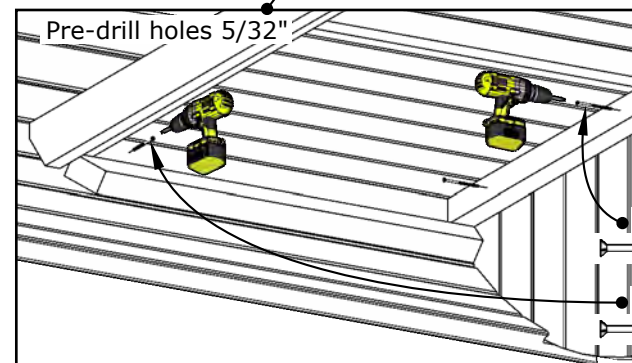
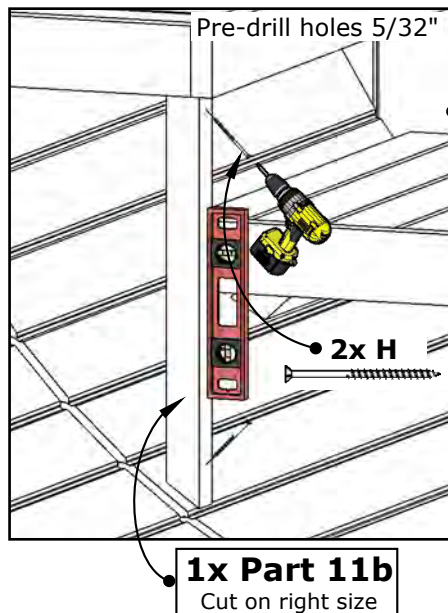
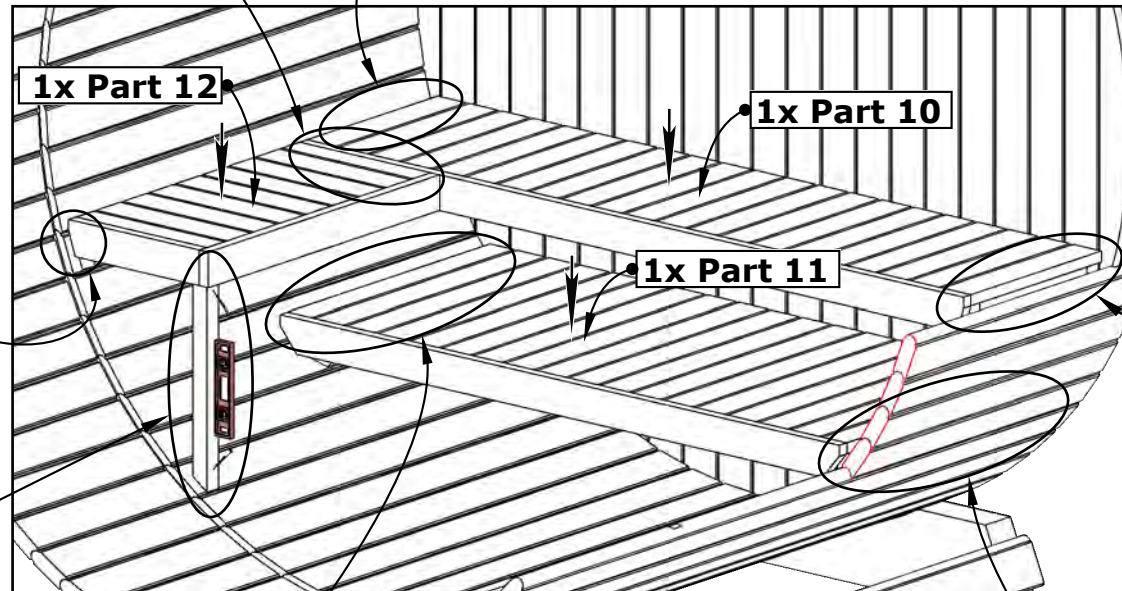
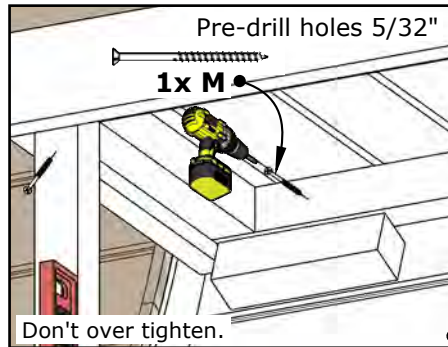
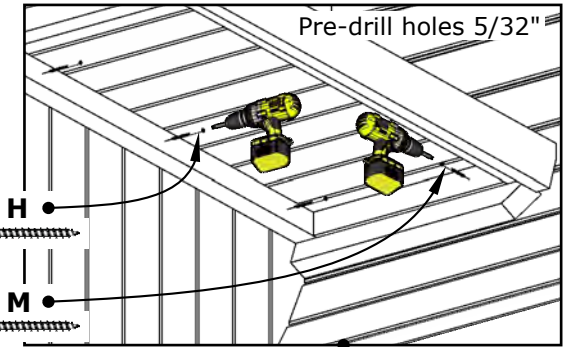
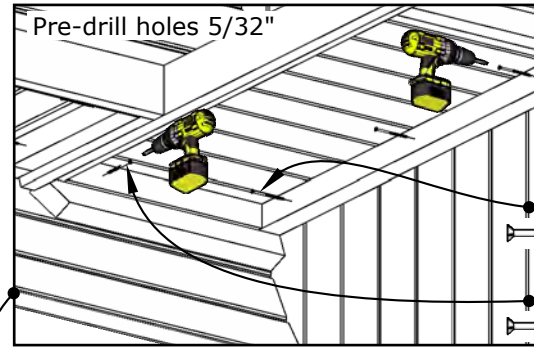
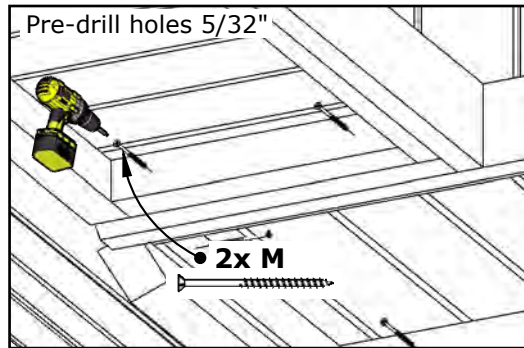


Reviva 400P Barrel Sauna With Porch 83D" x 95H"

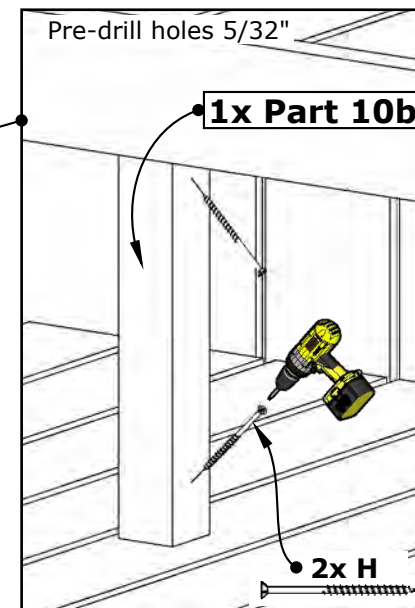
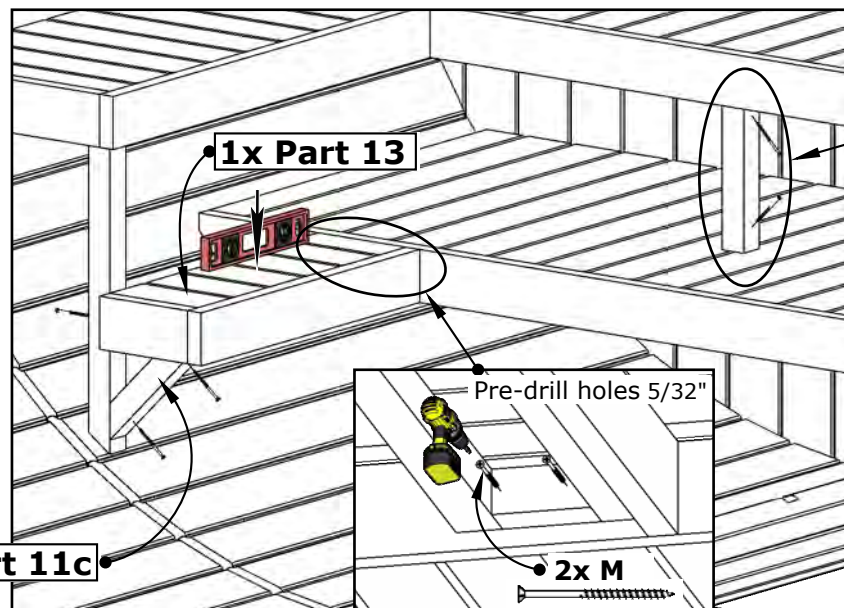
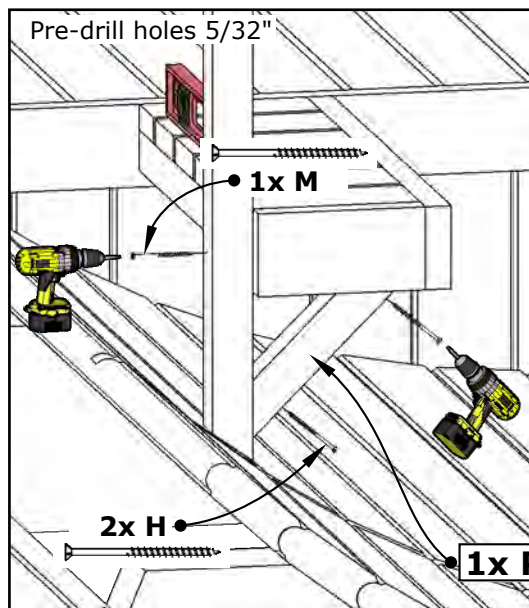
Use waterlevel for installation!



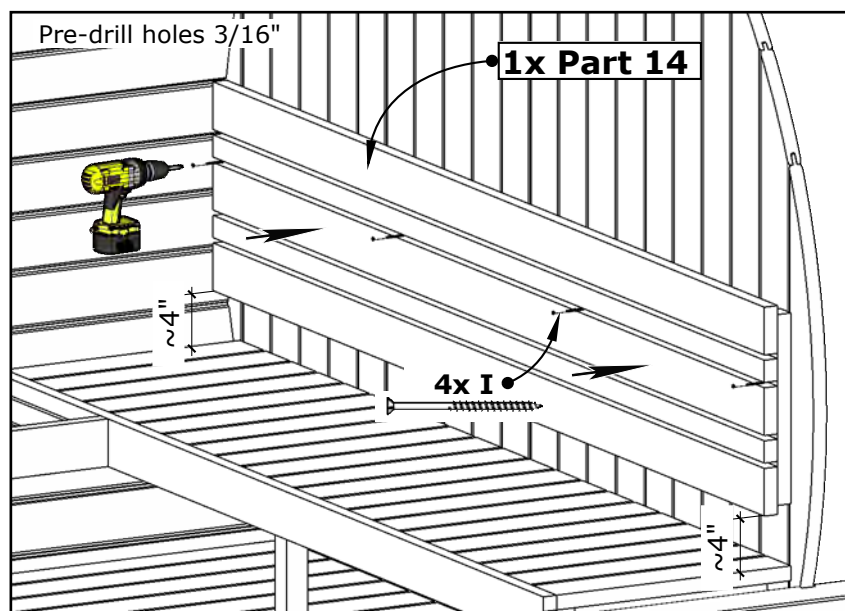
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



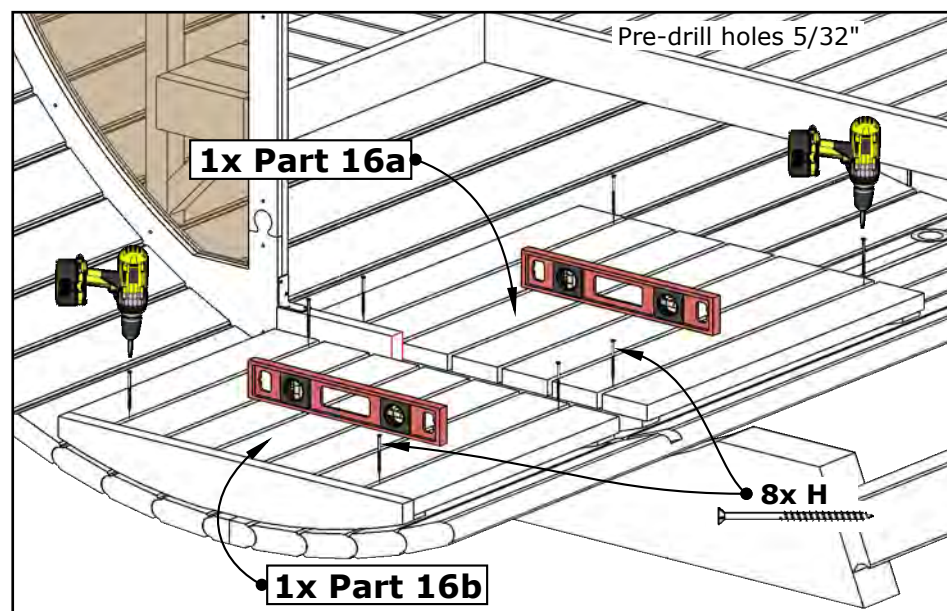
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



I



II



III

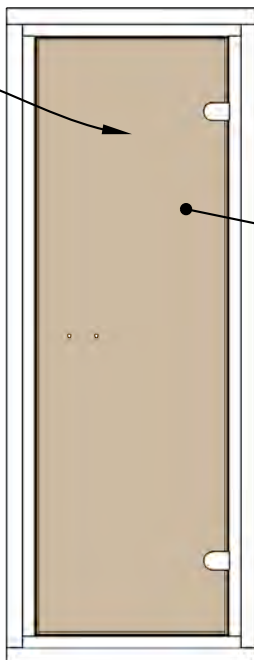
Reviva 400P Barrel Sauna With Porch 83D" x 95H"

1x Part 21

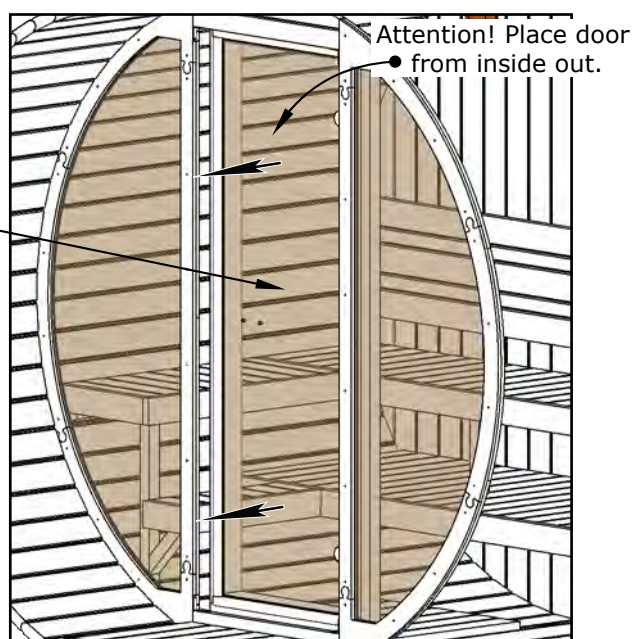
Attention!
The door must open outwards. If you need the door handle to be on the opposite side, rotate door 180 degrees.



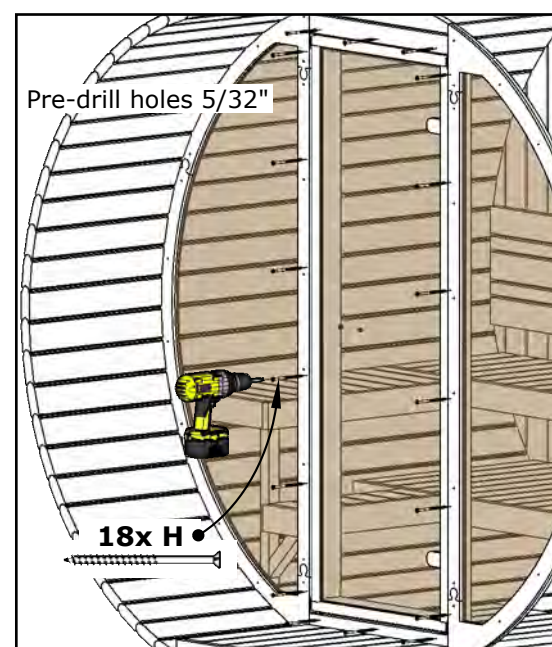
Use waterlevel.



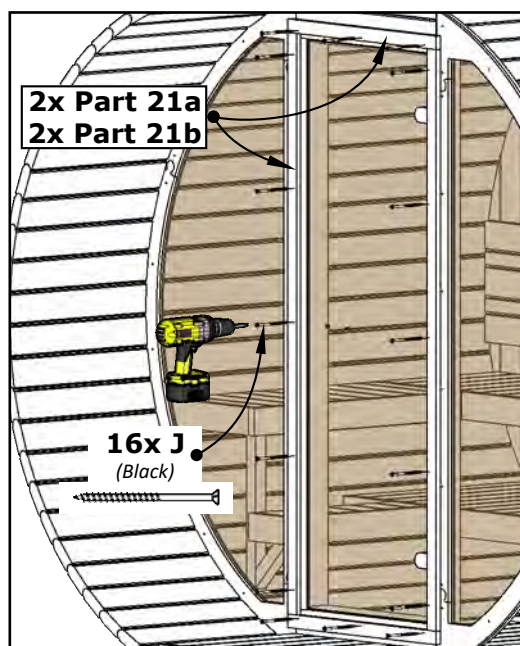
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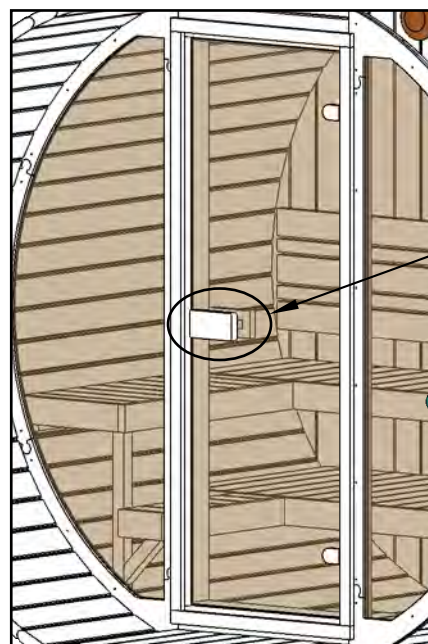
Attention! Place door from inside out.



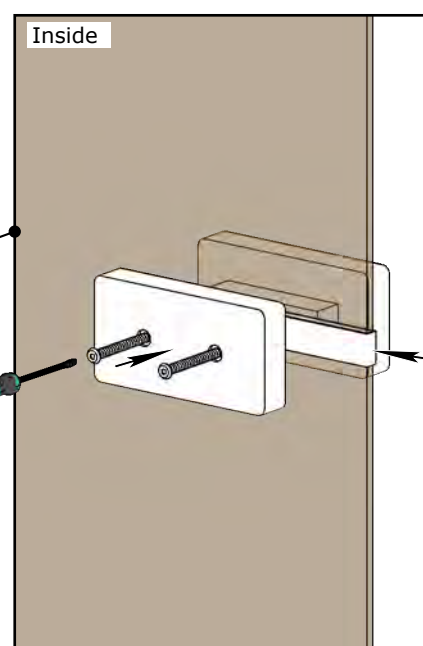
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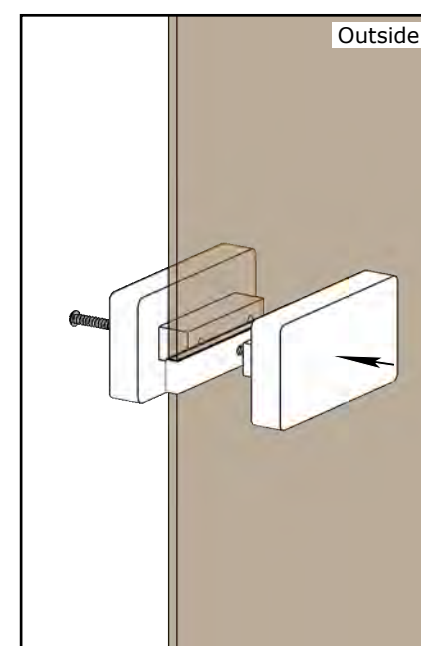
III



IV



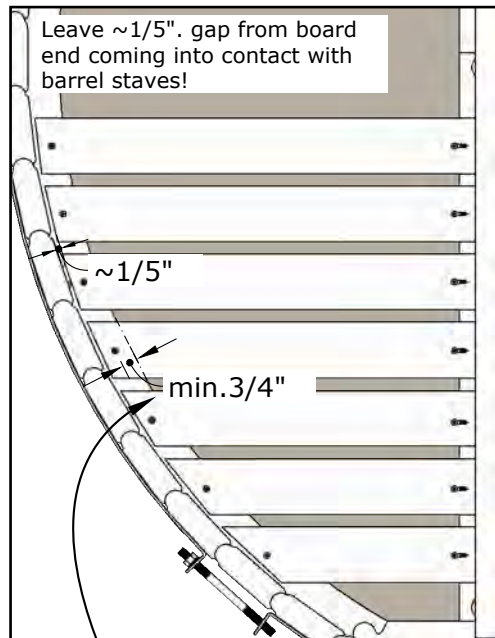
Inside



Outside

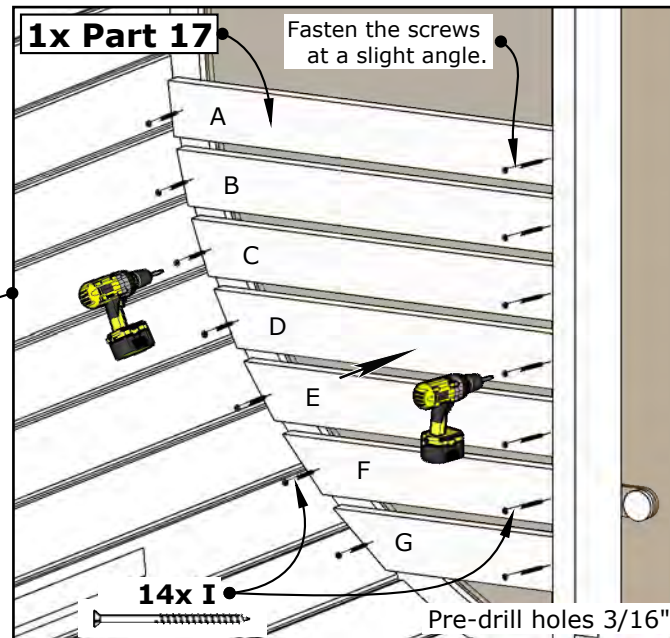
Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Please be careful!!! Do not hit the glass with the screw.

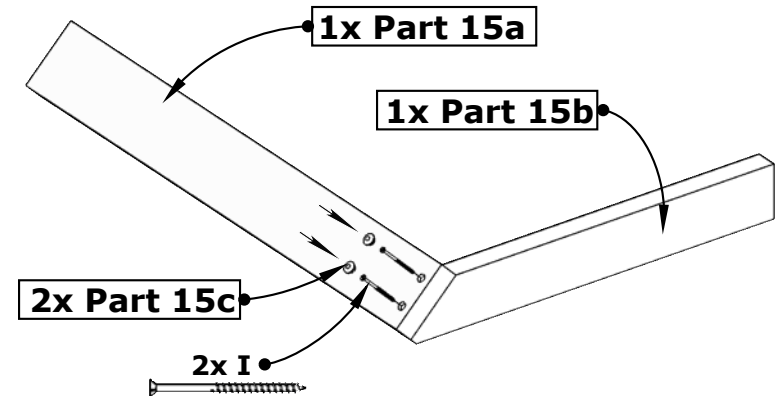


Please be careful!!! Do not hit the glass with the screw.

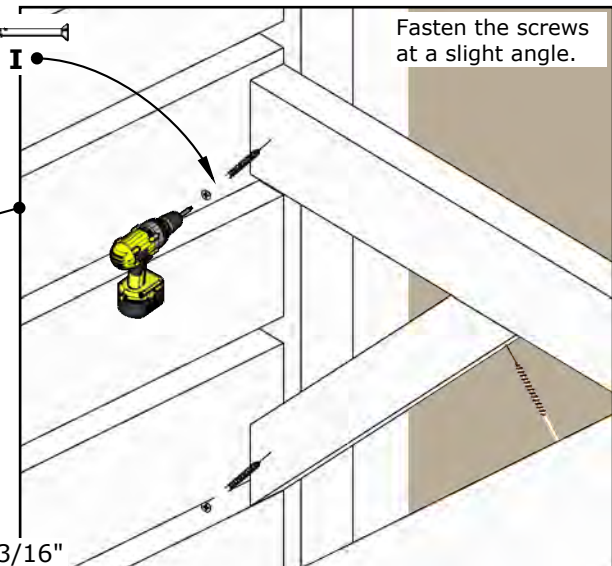
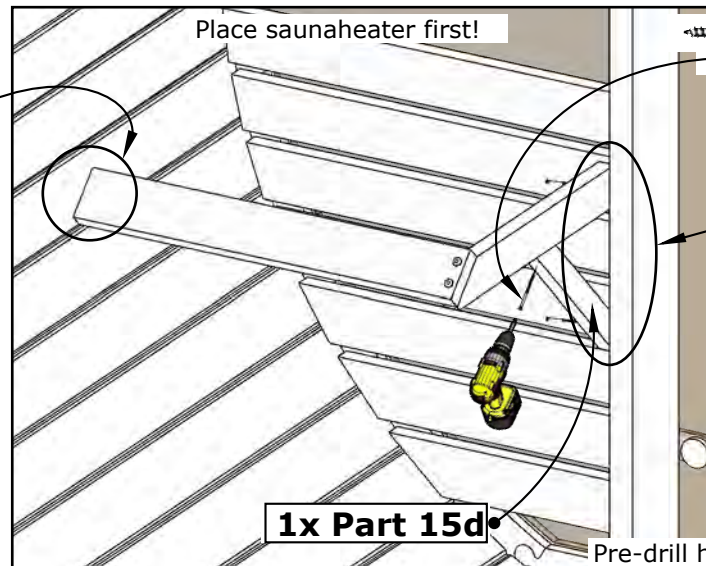
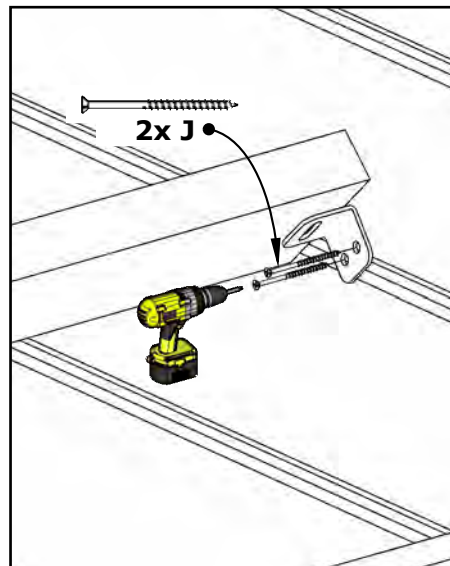
I



ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT!

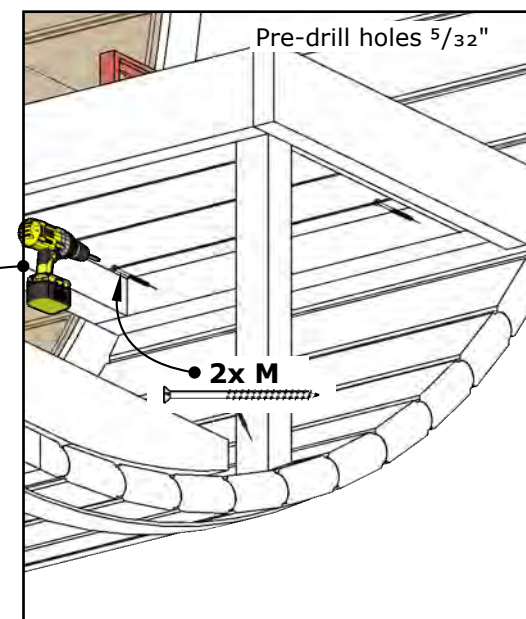
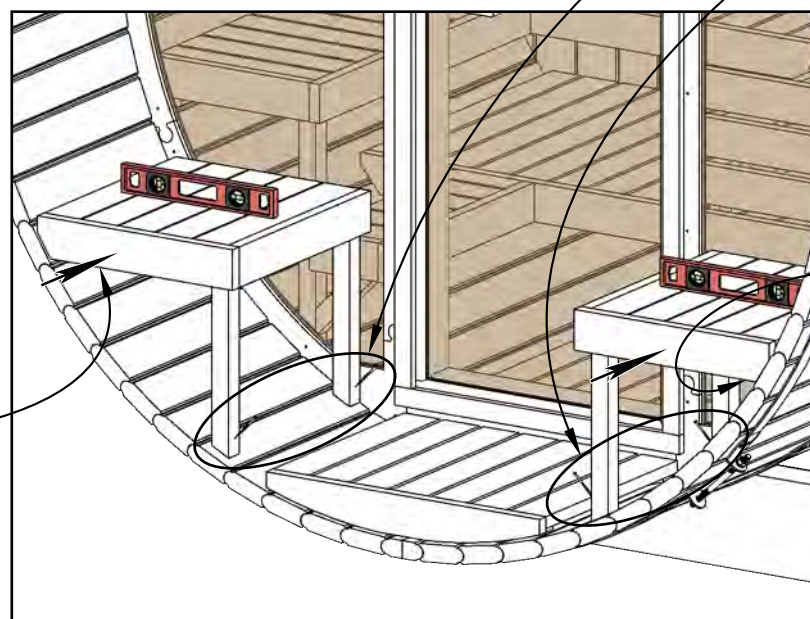
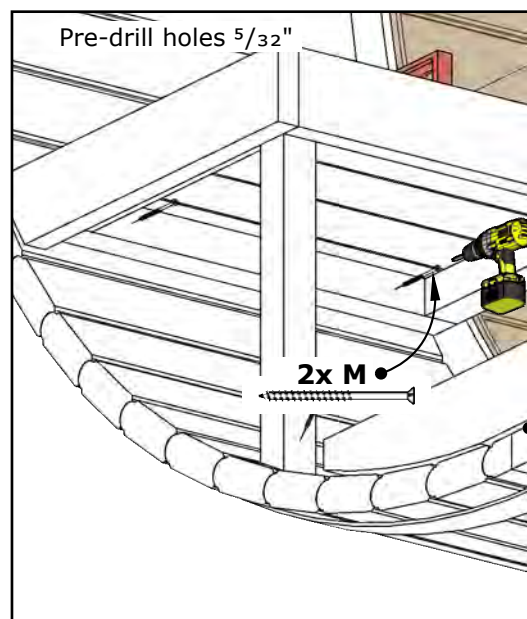
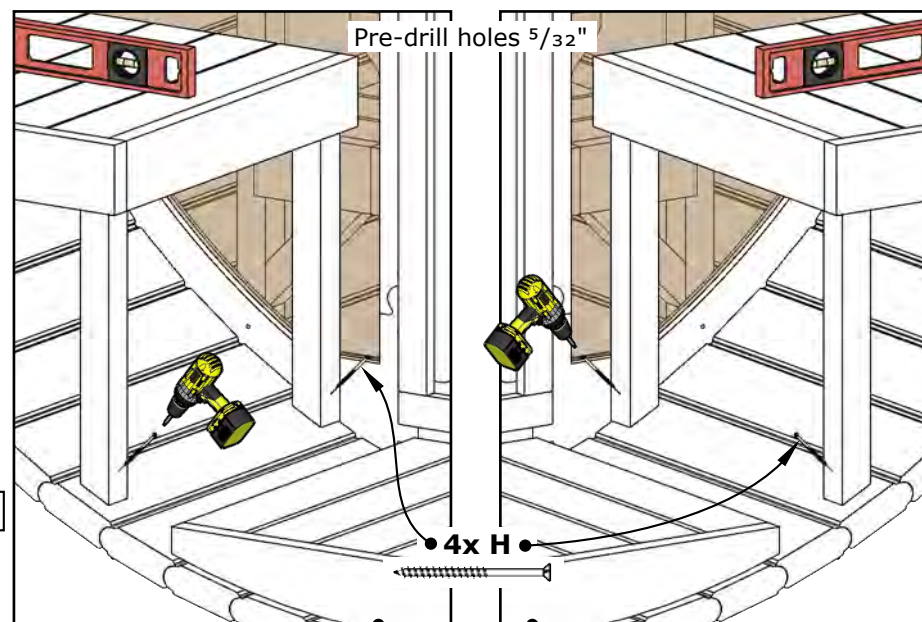
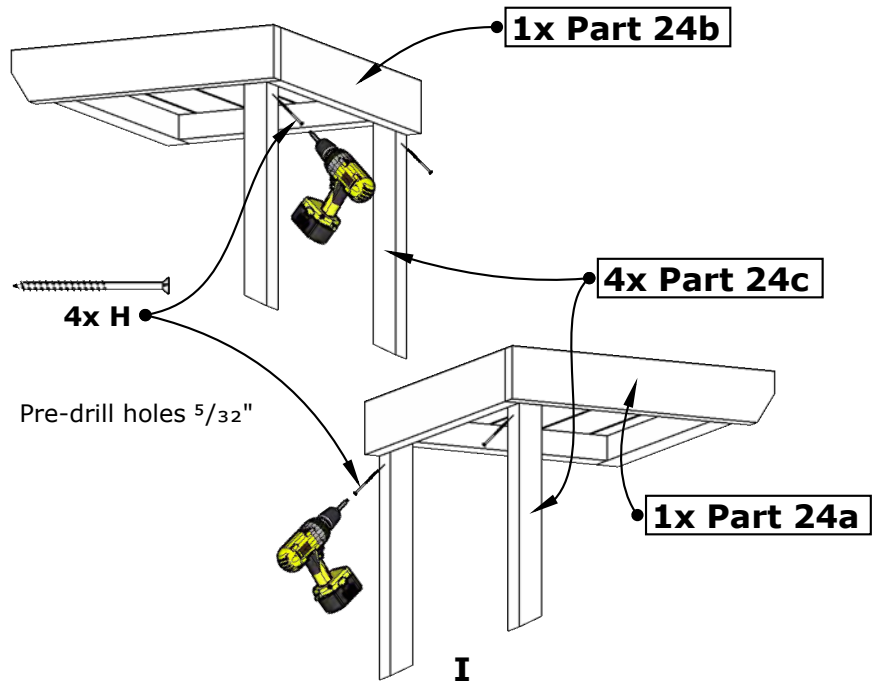


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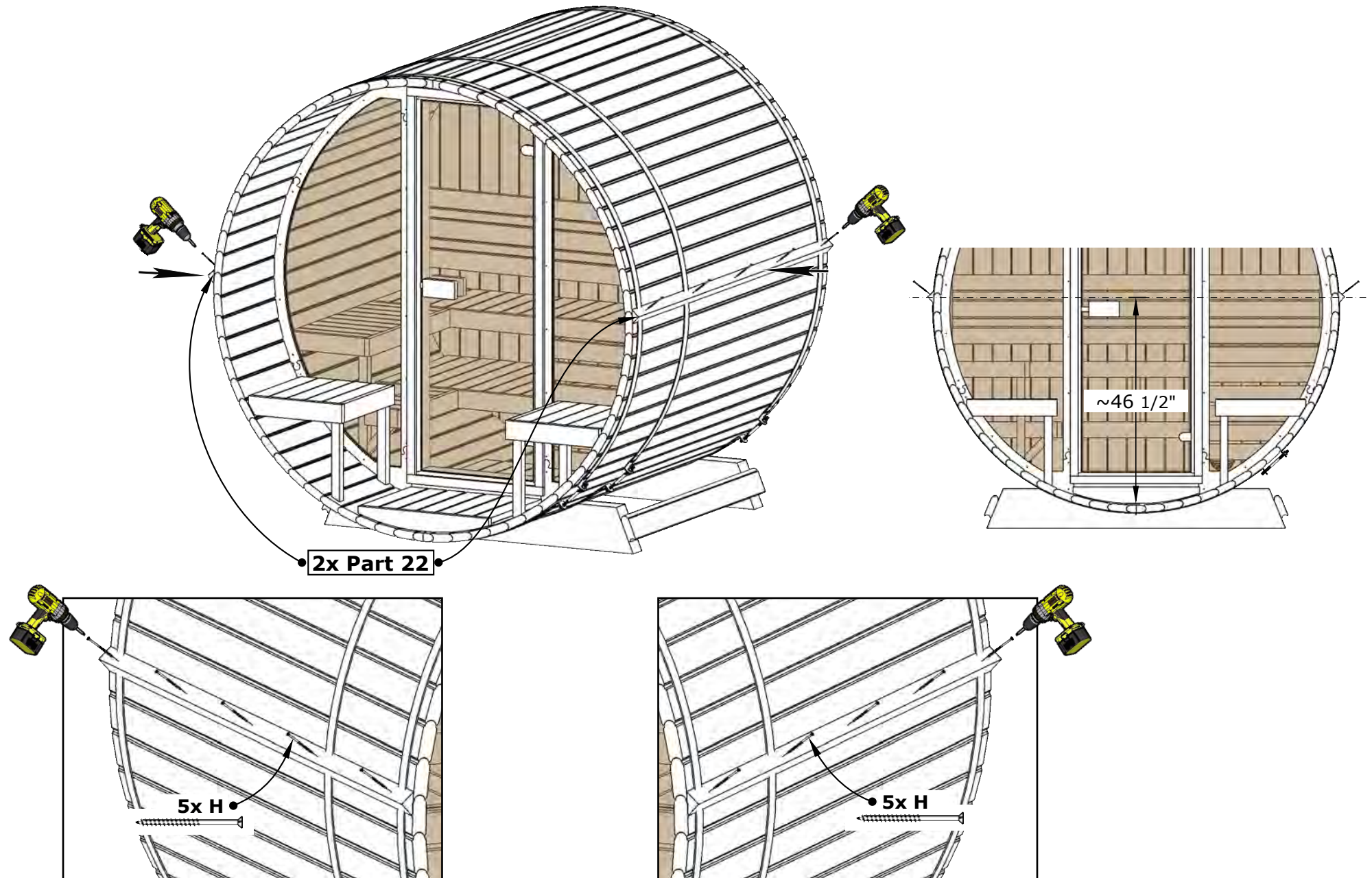


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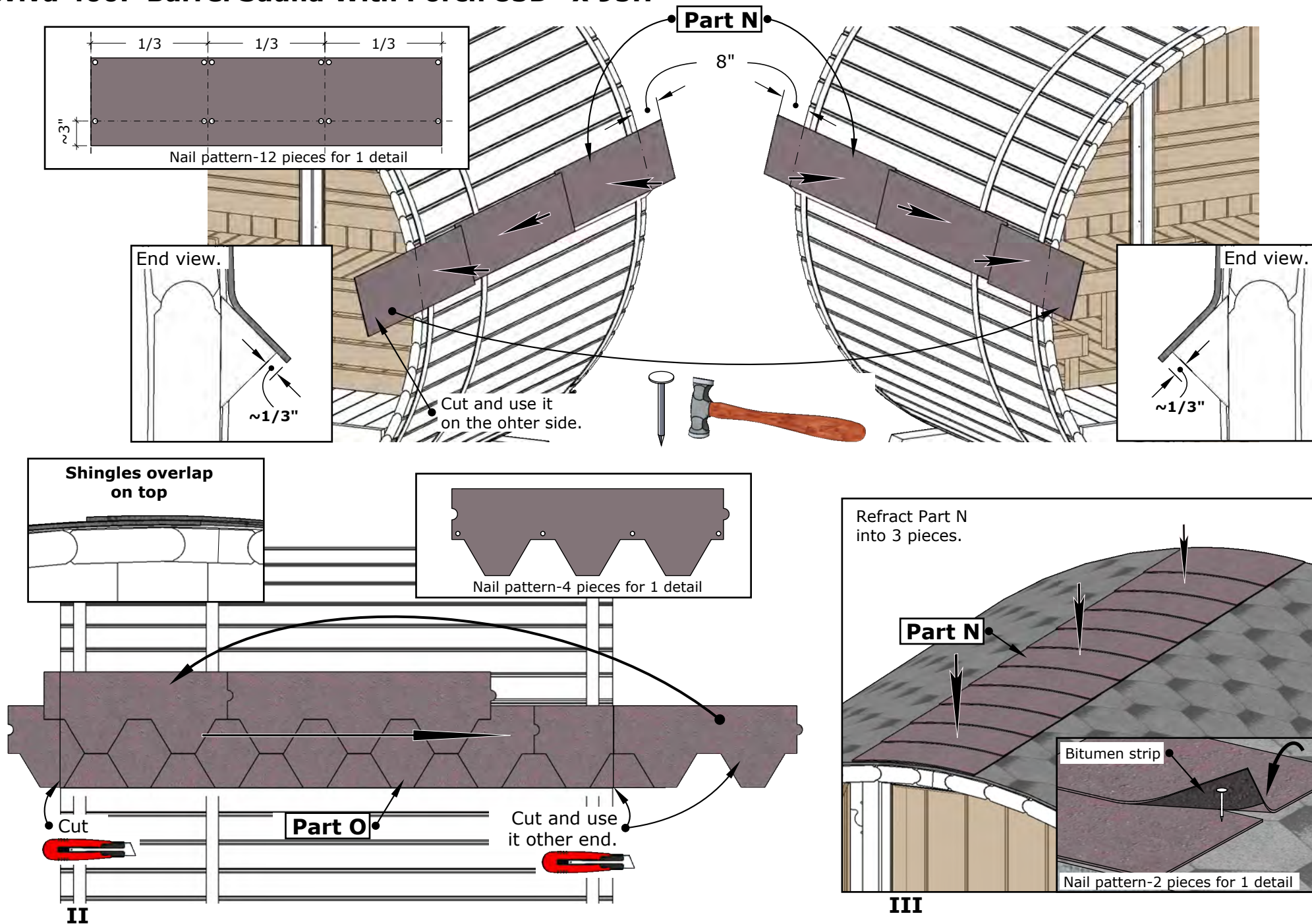
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



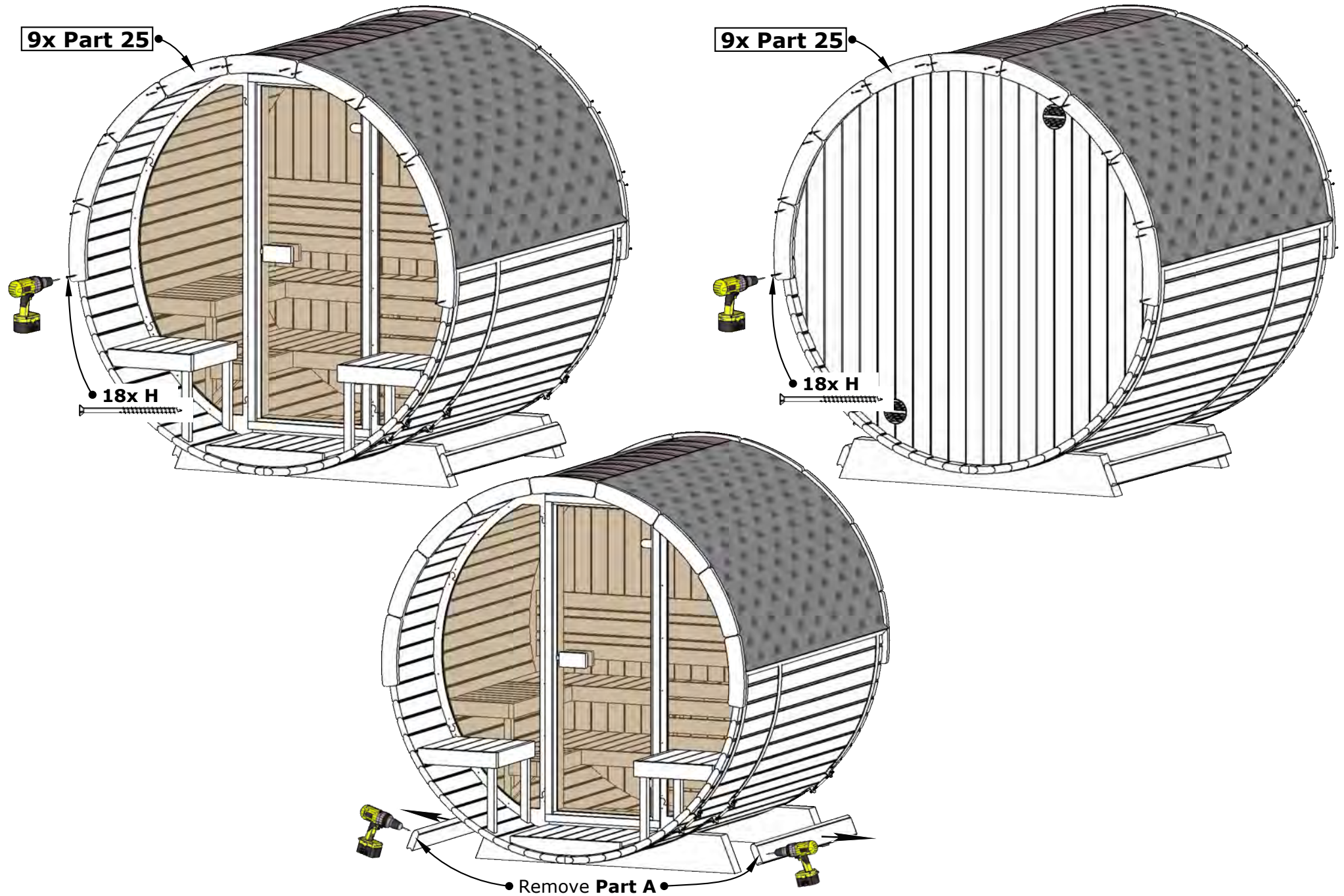
Reviva 400P Barrel Sauna With Porch 83D" x 95H"



Reviva 400P Barrel Sauna With Porch 83D" x 95H"



Reviva 400P Barrel Sauna With Porch 83D" x 95H"



Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

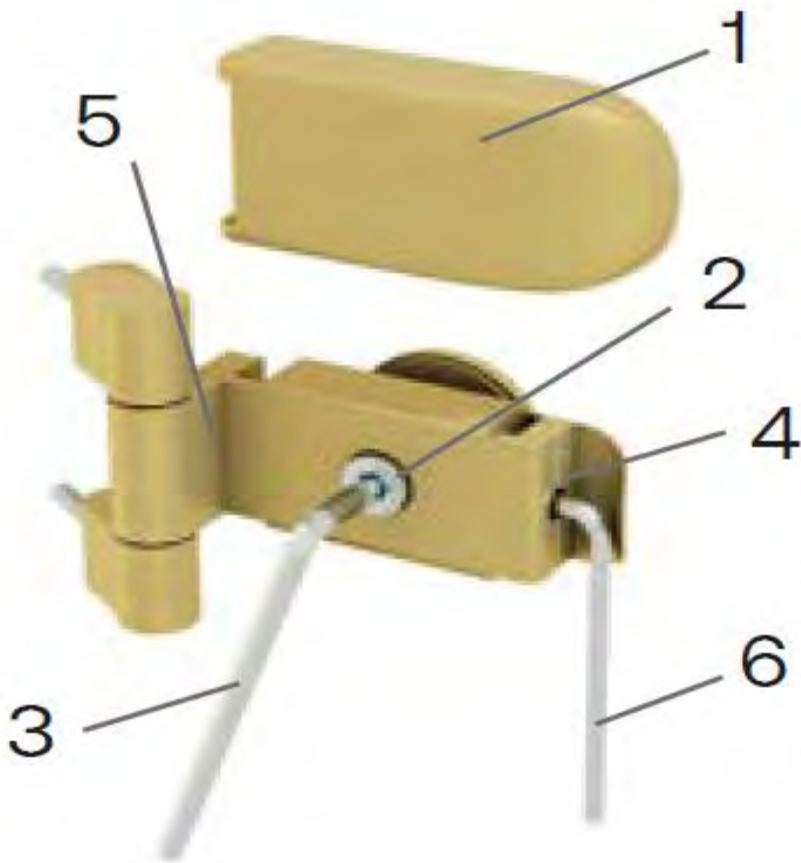
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

Wood Protection and Maintenance

- **Protective coating:** Apply a wood preservative at least once a year (or more often) to improve resistance to dirt and moisture, make cleaning easier, and extend the lifespan of the product.
- **Adjusting wick condition:** Check and adjust the condition of the sauna's wicks (if applicable) a few times a year.

Sauna Heater and Stones

- **Heater and chimney installation:** Follow the manufacturer's instructions for heater and chimney installation.
- **Adjusting Metal Sauna Straps:** Check and adjust the metal sauna straps (if applicable) a few times a year.
- **Cleaning heater stones:** Wash new stones before placement to remove dust and chemicals.
- **Stone placement:** Arrange stones according to the manufacturer's instructions, ensuring heating elements are not exposed.
- **First heating:** The first heating must take place under supervision for two-hours to a temperature of about 210°F. The sauna must be well ventilated both during and after heating. This allows the wood to absorb finishing materials and form a protective layer.

Sauna Use

- **Firewood:** Use dry firewood up to 12" long for wood-burning heaters.
- **Water Throwing:** Throw water only on the heater, not on walls or benches.
- **Swimwear:** Avoid wearing swimwear in the sauna to prevent damage to the benches from dripping water.
- **Seating comfort:** Consider using seating pads for increased comfort on hot benches.
- **Cracked stones:** Check the heater stones regularly, as they can crack over time. Replace or add stones as needed.

Sauna Cleaning After Each Use

- **Wipe down benches:** Use a clean, damp cloth to wipe down the benches. Do not use running water to clean the bench or other wooden surfaces.
- **Cleaning products:** Use suitable cleaning products specifically designed for sauna benches and other wooden parts.
- **Drying and ventilation:** After cleaning, allow surfaces to dry completely and ensure proper ventilation. Run the heater for at least 30 minutes with the vent open and door/windows closed.

Sauna Maintenance - Yearly

- **Wood treatment:** Re-treat wooden surfaces with a suitable product, especially for frequently used saunas.
- **Cleaning surfaces:** Clean all surfaces with a soft brush/cloth and a designated cleaning agent according to the product's instructions.

Reviva 400P Barrel Sauna With Porch 83D" x 95H"

- **Heavy stains:** For stubborn stains, lightly sand the area before re-treating with wood preservative.
- **Avoid unsuitable products:** Avoid paints, varnishes, harsh disinfectants, or pressure washers, as these can damage the wood.
- **Hardware checks:** Inspect bench and support mountings. Tighten loose screws if necessary, as wood can loosen due to heat and moisture fluctuations.

What to Avoid in Your Sauna

- **Drying textiles:** Avoid drying textiles in the sauna due to fire hazards and potential wood damage from excessive moisture.
- **Excessive heat:** Don't exceed the maximum temperature specified by the heater manufacturer to prevent fire hazards and wood warping.
- **Cleaning methods:** Avoid using pressure washers or excessive running water, as this can permanently damage the wood structure.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.